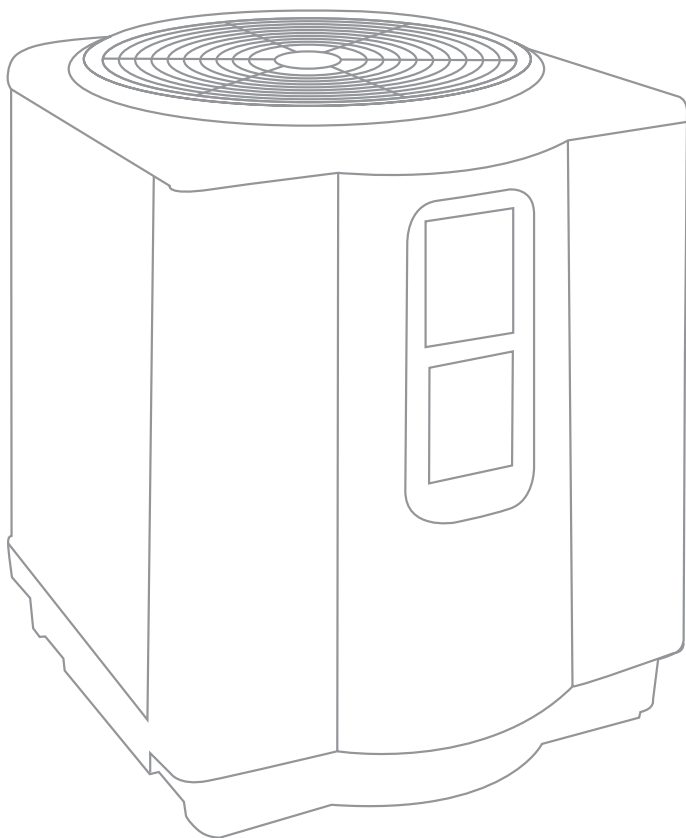




## OWNER'S Manual



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# Thank you for buying a SUMMIT pool heat pump.

The SUMMIT pool heat pump is a self-contained unit designed specifically for pool heating. Each component has been selected with care to achieve a high-quality product in an effort to exceed all industry standards.

All SUMMIT pool heat pumps have a Scroll compressor, an electronic board with service analyzer, a titanium heat exchanger tube warranted for 10 years against corrosion and a UV-resistant plastic cabinet that eliminates all maintenance for life. All components are of superior quality, which presents you with an effective, state-of-the-art technology heat pump.

In general, compared to other types of pool heaters, such as gas or oil-fired, the SUMMIT pool heat pump has a lower heating capacity on a BTU/hr basis. Therefore, it needs to operate for a longer time to accomplish the desired results. Occasionally, it may be necessary to run the heat pump for up to 24 hours per day. However, this should not be of concern to the owner because the heater is designed to operate continuously. What's more, despite continuous operation, it will still heat the pool far more economically than other types of heaters.

As with all pool heaters, you are advised to use a pool cover at night and when the pool is not in use. The pool cover should be used if night temperatures are 15°F less than desired pool temperature. This will keep evaporation, the greatest source of heat loss, to a minimum, thus greatly reducing the overall pool heating costs. During warmer weather, the pool cover may not be required.

# Please read carefully

## Record your model's information

Please complete and mail in the ownership registration card provided with this guide. The return address is displayed on the front of your registration card. Simply mail it as you would a postcard. The card helps us notify you about any new information about your heater.

Whenever you call to request service for your heater, you must know your complete model and serial numbers. You can find this information on the plate located at the base of your heater.

Please also record the purchase date of your device and your dealer's name, address, and telephone number.

Model Number \_\_\_\_\_

Serial Number \_\_\_\_\_

Purchase Date \_\_\_\_\_

Dealer Name \_\_\_\_\_

Dealer Address \_\_\_\_\_

Dealer Phone \_\_\_\_\_

**Keep this book and the sales slip together in a safe place for future reference.**

*Service can now be obtained by calling  
these phone numbers.*

**CANADA: 1 888 238-7665**

**USA: 1 908 355-7995**

# General Safety Instructions

## We care for our customers

We have provided important safety messages in this manual and on your heater. Always read and obey all safety messages.



### IMPORTANT

The IMPORTANT sign calls attention to a note that provides important information or information essential to the completion of a task.



### CAUTION

The CAUTION sign denotes a hazard. It calls attention to an operating procedure, practice, or the like, which, if not correctly performed or adhered to, could result in material damage, particularly to the product, up to the destruction of part or all of the product.



### WARNING

The WARNING sign denotes a hazard. It calls attention to a procedure, practice, or the like, which, if not correctly performed or adhered to, could result in personal injury or injury to a third party. These signs are rare, but are extremely important.

## CAUTION

! All electrical connections must be done by a qualified electrician and according to the local electrical codes. Always cut off the unit's main power whenever the access panel is open or removed. Always install the machine outdoors (unless otherwise approved by the manufacturer), while respecting the minimal clearances needed for proper operation and heating.

## CAUTION

! Proper pool chemistry is vital to the life of your heater. Pay particular attention to the total alkalinity and TDS. It is highly recommended that you have your pool chemistry checked often by an independent pool store.

### Water quality standards that must be strictly observed

| Description                  | Normal Range                 | Verification   |
|------------------------------|------------------------------|----------------|
| pH level                     | 7.4 to 7.8                   | Once/week      |
| Chlorine concentration       | 1.0 to 3.0 ppm               | Once/2-3 days  |
| Total alkalinity             | 80 to 100 ppm                | Once/2-3 weeks |
| Total dissolved solids (TDS) | Below 1600 ppm (fresh water) | Once/month     |
|                              | Below 3000 ppm (salt water)  | Once/month     |
| Calcium hardness             | 200 to 300 ppm               | Once/month     |

# Installation Instructions

## Location

The placement of the pool heater is very important in keeping installation costs to a minimum while providing for maximum efficiency of operation, as well as allowing adequate access for service and maintenance.

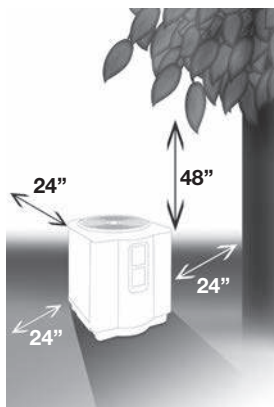
The SUMMIT pool heat pump is designed for outdoor installation and should not be installed in a fully enclosed area, such as a shed, garage, etc.,. Recirculation of cold discharged air back into the evaporator coil will greatly reduce unit heating capacity and efficiency.

The unit should be located as close as practical to the existing pool pump and filter to minimize water piping. However, do not forget to provide a 24" clearance at the very least all around your heat pump. The use of 90 degree bends and short radius elbows in the water piping should be kept to a minimum.

Mount the unit on a sturdy base, preferably a concrete slab or a set of blocks. The base should be completely isolated from the building foundation wall to prevent the possibility of sound or vibration transmission into the building. The size of the base should not be less than 36" x 36" (92 cm x 92 cm).

## ? IMPORTANT

All SUMMIT pool heat pump models feature ultra-silent ventilation systems. Air is pulled through the evaporator coil and discharged through the top grille. A minimum clearance of 48 inches should be allowed above the unit for unrestricted air discharge. The unit must not be installed under a porch. Any side of the unit should be located at least 24 inches from a wall or from any other obstruction for unrestricted air intake and service access.



## Water piping

### ? IMPORTANT

The piping sequence is as follows: pool pump > filter > heater > pool. Automated chlorine distribution systems, if used, must be placed downstream of the heater to minimize harm to the pool equipment. Use rigid PVC piping if possible (SCH40 or SCH80). All joints should be glued with PVC glue. When the piping installation is complete, operate the pool pump and check the system for leaks. Then, check the filter pressure gauge to verify that there isn't any indication of excessive pump head pressure.

You can also make the connections using high-pressure flexible hose, but make sure the hose can withstand high pressure. The installation of a bypass is not necessary unless the water flow exceeds 80 GPM.

**Note:** Certain installations have valves which isolate the heat pump from the water circuit. If the heat exchanger is deprived of water circulation for several days, high chlorine gas could cause excessive corrosion. If the disconnect switch is turned off, be sure that the pool water is allowed to circulate through the unit, or is drained out of it.

## Electrical

### ! CAUTION

The wiring of your SUMMIT pool heat pump should be performed by a qualified electrician in accordance with local requirements.

A properly-sized breaker and copper wire must be used.

### ! WARNING

**The unit must always be powered off before opening the access panel.**

## Bonding

### CAUTION

Because all metals have different electrical potentials, all metal and electrical components of the pool system must be bonded together. This includes the metal framework of the pool, the light, the pump, the filter (if made out of metal), the heater, any automatic chlorine generator, and any other metal or electrical equipment. On some older pools, this substructure bond wire may not exist. In these cases, a 6 to 8 foot solid copper rod must be driven into the ground near the equipment. All electric and metal components must then be bonded to each other, and then to the copper rod.

### Bonding and Plumbing step-by-step instructions

1. A 1/3 lb check valve **must** be installed between the heater and any automatic chlorine distribution system (if used).
2. Any kind of automatic chlorine distribution system **must** be installed after or downstream of the heat pump.
3. The filter **must** be placed before or upstream from the heat pump.
4. A bypass and shut-off should be installed on all systems for ease of service, maintenance and to balance the water flow. Bypasses **must** be installed on any system with over a 1 1/2 HP pool pump. (see FIG.3 for different types of possible bypasses)

# Bonding and Plumbing diagram

Fig. 2

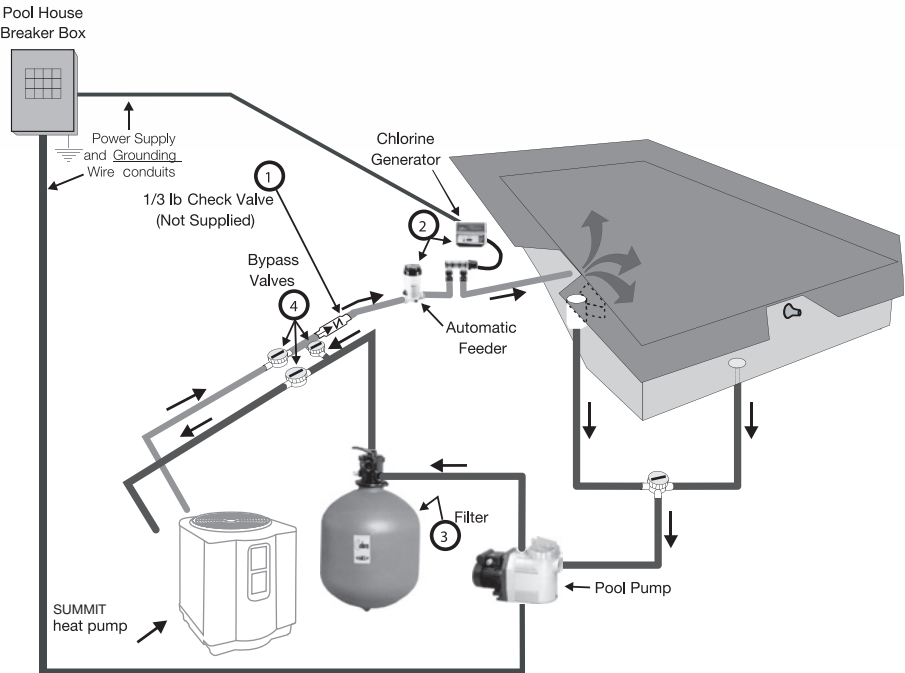
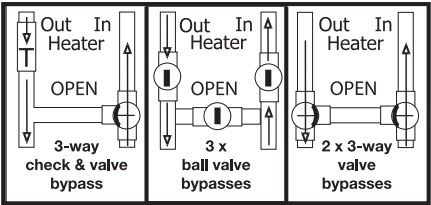


Fig. 3



# Using an External Controller

To connect the electronic board in order to control it remotely, use the P\_S terminals on the right side of the board. Next, access the P\_S menu and select the desired mode. In internal mode, POOL or SPA mode can be adjusted by using this menu. In external mode, a normally open contact puts the board in POOL mode and a closed contact puts the board in SPA mode. Therefore, a board set to OFF in POOL mode and to 80 degrees in SPA mode can be controlled with an external switch to heat up to 80 degrees.

*Internal mode: Use the P\_S mode on the main menu*

*External mode:* • **Open contact = POOL mode**

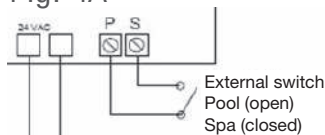
• **Closed contact = SPA mode**

## Control using a switch

To control the board using an external switch, follow these steps :

- Turn on the heat pump.
- Set POOL mode to OFF.
- Set SPA mode to the desired temperature.
- Access the setup menu.
- Select mode E (external) on the P\_S menu.
- Run two J7 (P\_S) terminal wires from the HPEC-003 board to the NO switch terminals (see FIG. 4A).
- You can now control the operating mode by turning off the switch (open = POOL, closed = SPA.)

Fig. 4A

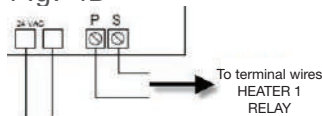


## Control using an Aqua Logic system

To control the board by using an Aqua Logic system, follow these steps:

- Turn on the heat pump.
- Set POOL mode to OFF.
- Set the SPA mode to the maximum (104°F).
- Access the setup menu.
- Select mode E (external) on the P\_S menu.
- Run two J7 (P\_S) terminal wires from the HPEC-003 board to the HEATER RELAY 1 terminals of the Aqua Logic system (see FIG. 4B).
- You can now control the operating mode using the Aqua Logic system remote control.

Fig. 4B



# Electrical Connections



## WARNING

The installation of the SUMMIT pool heater should be performed by a certified electrician. To connect the electricity, you must unscrew the five screws of the front panel, then slide the electric cable in the hole located on the left or the right side of the base, and then insert it in the control box. The electrical diagram is located on the lid of the control box as well as below (see FIG.5).

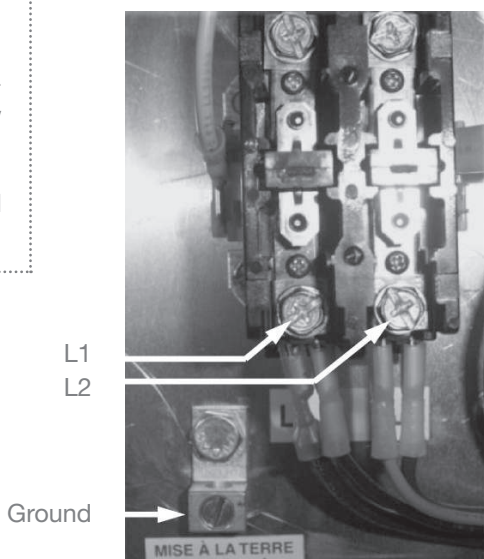
### Power requirements

**240 V, 1 PH, 60 Hz**

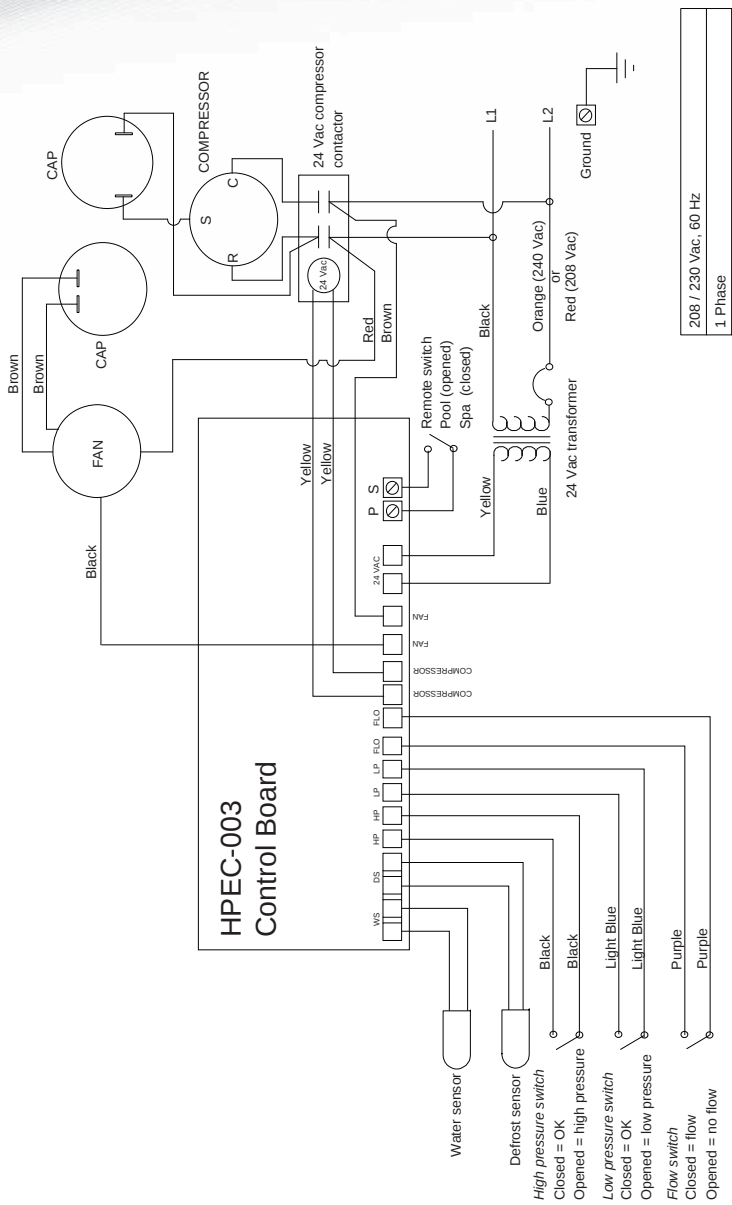
Look at the name plate located on the heat pump to know the required amperage.

Please refer to your local electrical code.

Fig. 5



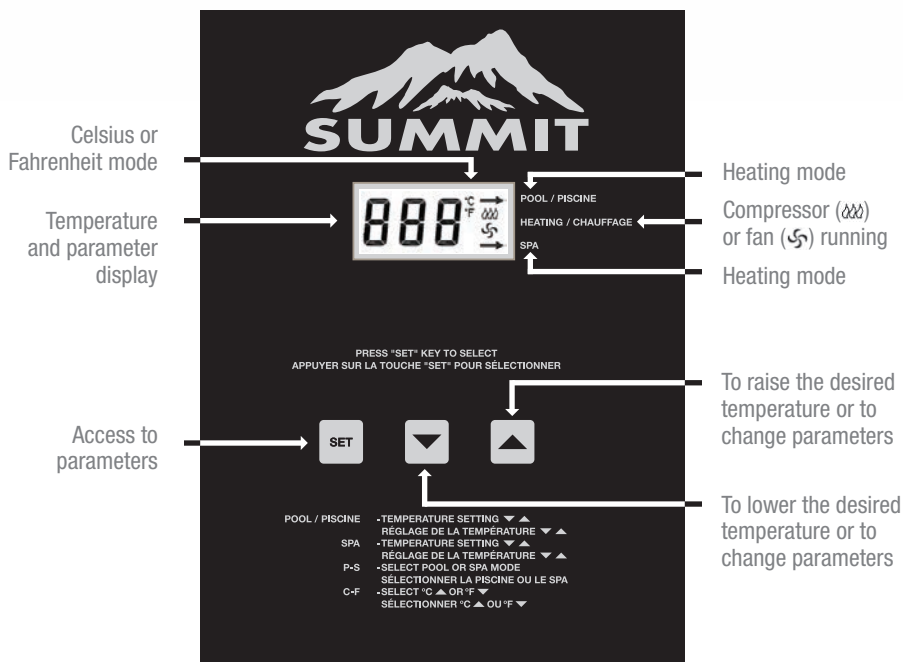
# Wiring Diagram



208 / 230 Vac, 60 Hz  
1 Phase

# Service Analyzer Control

The control panel is factory set to display the temperature in Fahrenheit degrees.



# Operation

## To increase the temperature

Push the **SET** key until you see **POL** or **SPA**. The programmed temperature will be displayed. Press the UP arrow  to increase the temperature setting one degree at a time.

## To lower the temperature

Proceed as explained above using the down arrow .

## To select the pool or spa mode

The unit can keep two temperature settings in memory: one for pool mode (max: 95°F/35°C), and the other for spa mode (max: 104°F/40°C). To have access to either program, press the **SET** key until you see **P\_S** and by pressing one of the arrow keys, you can switch to **POL** or **SPA**. Once the heating mode has been programmed, it will be displayed for five seconds, and will then return to the actual pool water temperature. The lights on the right side of the display indicate the chosen heating mode.

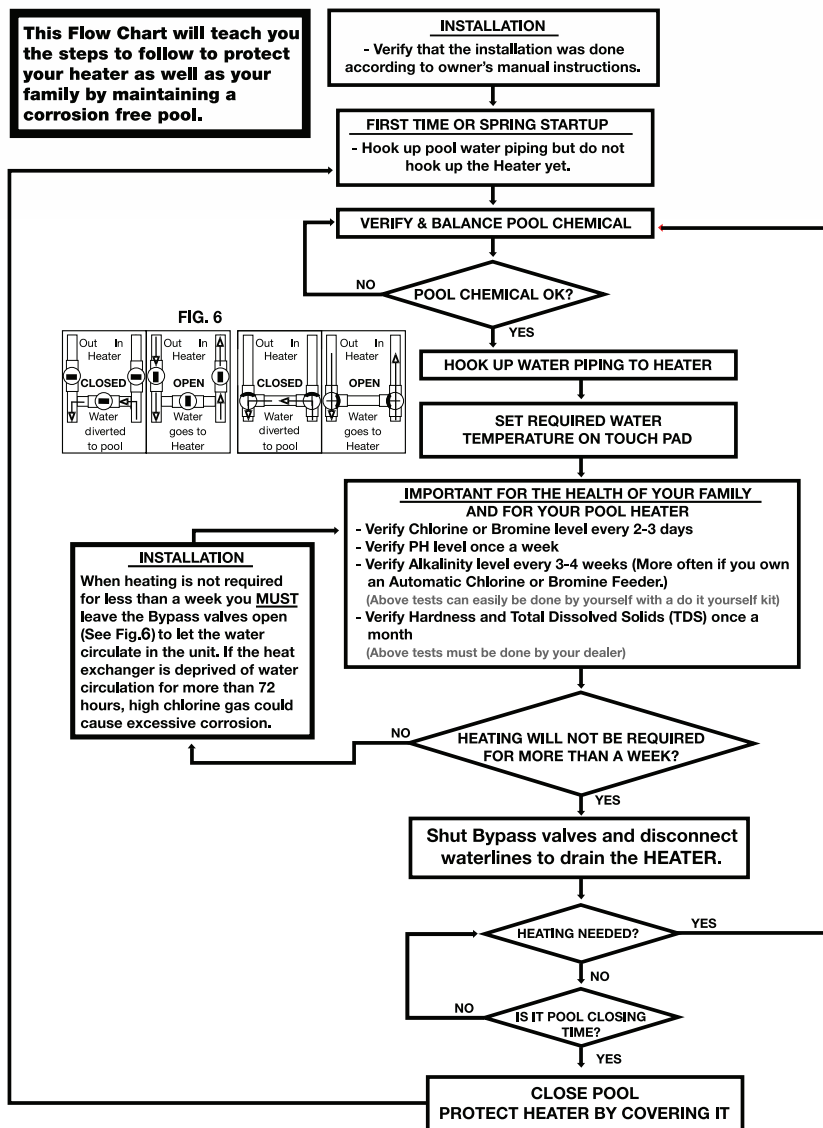
## To display the temperature in °F or in °C

Press the **SET** key until you see **F\_C** and by pressing one of the arrow keys, you can switch to °F or °C. Once the heating mode has been programmed, it will be displayed for five seconds, and will then return to the actual pool water temperature in the mode that you have chosen.

# Caring for your Pool Heater

## How to protect your pool heater

**This Flow Chart will teach you the steps to follow to protect your heater as well as your family by maintaining a corrosion free pool.**



# Initial Startup

## IMPORTANT

Before starting the pool heater for the first time, it is important to verify that the breaker is in the ON position.

Also make sure that the water circulates freely and that the pool pump is activated.

Then, you will need to set the water temperature you desire. The fan will immediately start. The compressor will start after a 3 to 4-minute delay.

When the compressor is running, the **HEATING/CHAUFFAGE** indicator located on the right (see “Service Analyzer Control,” p. 13) should be lit. At initial startup, it is normal for the unit to run 24 hours a day.

It is also normal to see water dripping from the holes at the base of the unit. This is just condensation.

# Meaning of Display Codes

## Service Analyzer Codes

Most problems will be detected by the service analyzer and a code will be displayed on the digital display of your heater.

| Display Meaning of codes |                                                                                                                                                                                                                                                                                                                   |
|--------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>OFF</b>               | The desired programmed temperature point is lower than 60°F (15°C).                                                                                                                                                                                                                                               |
| <b>LP &amp; LP3</b>      | Shortage of refrigerant gas in the unit or faulty low pressure control. The digital display will show LP3 after 3 LP faults and shut down your pool heater. The pool pump will also be stopped for protection if the unit's internal time clock feature is used. If LP or LP3 occurs you should call for service. |
| <b>HP &amp; HP3</b>      | Low water flow to the unit or faulty high pressure control. Check water flow. Backwash filter and/or heater. The unit will show HP3 after 3 HP faults. This will stop your heater for protection.                                                                                                                 |
| <b>Po</b>                | Water temperature probe connected to #1 and #2 on electronic board may be disconnected. If it is not, the probe may be open or defective.                                                                                                                                                                         |
| <b>Pc</b>                | Water temperature probe is short circuited or may be defective.                                                                                                                                                                                                                                                   |
| <b>FLo</b>               | Possible causes: <ul style="list-style-type: none"><li>- The filter is in backwash position.</li><li>- The filter pump is stopped.</li><li>- The filter is dirty.</li><li>- Shortage of water to pool pump.</li><li>- Water pressure switch must be adjusted or it is broken.</li></ul>                           |
| <b>dPo</b>               | Suction temperature probe connected to #3 and #4 on electronic board may be disconnected. If it is not, the probe may be open or defective.                                                                                                                                                                       |
| <b>dPc</b>               | Suction temperature probe is short circuited or may be defective.                                                                                                                                                                                                                                                 |
| <b>FS</b>                | Unit currently in defrosting cycle (the fan works but the compressor is stopped). This is normal operation when outside temperatures are cold.                                                                                                                                                                    |

# Troubleshooting

## The pool heater is not running.

|                                       |     |                                                                                      |
|---------------------------------------|-----|--------------------------------------------------------------------------------------|
| Heat pump control set to OFF.         | ••◆ | Raise temperature set point above 60°F (15°C).                                       |
| Desired water temperature is reached. | ••◆ | Unit will automatically restart when the water temperature goes below the set point. |
| Main breaker is tripped.              | ••◆ | Reset it.                                                                            |

## The heater is displaying “flo” and it will not start.

|                                              |     |                            |
|----------------------------------------------|-----|----------------------------|
| Pool pump is not running.                    | ••◆ | Turn the pool pump on.     |
| Filter is dirty, restricting the water flow. | ••◆ | Backwash and clean filter. |

## The fan is running, but the compressor is not.

|                                      |     |                                                                                                                                        |
|--------------------------------------|-----|----------------------------------------------------------------------------------------------------------------------------------------|
| The heat pump is in protection mode. | ••◆ | In this case, there may be a 5-minute delay before restarting.                                                                         |
| The unit is on defrost cycle.        | ••◆ | Digital display should indicate FS. The compressor will automatically start again a few minutes after the display stops indicating FS. |

There is no display and the fan is not running, but the compressor is running.

- ◆ Ask your electrician to verify your heat pump's power supply by checking over the L1 and L2 connections in the unit's service box.

There is water around the unit.

- While your SUMMIT pool heater is in the heating mode, a large quantity of warm and humid air passes over the evaporator and causes condensation. It is normal to see condensation dripping under the heater.
- ◆ To check if the water really is a leak, you must stop the heater and leave the pool pump running for over 5 hours. If water is still coming out of your heater after this period, then call your dealer for service.

The heater is running but desired water temperature cannot be reached.

- ◆ Heat loss is too much for the heater; cover your pool as often as you can.

Evaporator is dirty. ••◆ Clean it.

- ◆ Evaporator restricted due to improper location (see "Location", p.6).

Restricted water flow. ••◆ Adjust water flow.

**Note:** If your pool heater does not operate for reasons other than those mentioned above, please contact **Consumer Assistance Center** (see "Introduction", p. 3) to obtain the proper authorization for the warranty to apply.

# Requesting Assistance or Service

## IMPORTANT

All service will be handled by an Authorized Service Center. Warranty may be voided if service is not done by an Authorized Service Representative. Do not return the heater to your dealer as they do not provide service.

Before calling for assistance or service, please check the “Troubleshooting” (pp. 18-19) and “Warranty” (p. 22) sections or call your dealer. It may save you the cost of a service call. If you still need help, follow the instructions below.

**Service can be obtained by calling one of these phone numbers.**

***CANADA: 1 888 238-7665***

***USA: 1 908 355-7995***

When asking for help, please provide a detailed description of the problem, your heater’s complete model and serial number, and the purchase date (see p. 3). This information will help us respond properly to your request.

Keep a copy of the sales receipt showing the date of purchase. Proof of purchase will assure you warranty service.

# Maintenance

Dirt can accumulate on the evaporator. You can easily remove it by using a water spray without damaging the small aluminum fins.

The cleaning of the plastic cabinet can be done with the help of a brush and soap.

## Winterizing

First, you must turn the breaker off. The unit must be drained of all its water. You will need to disconnect the IN and OUT water connections. Then the unit must be tilted or blown out with air until all water is out.

The next step is to reconnect your IN and OUT water connections that will have previously been drained.

It is recommended to cover the heat pump to prevent snow from getting inside. A protective winter cover is also offered by your retailer.

# Pool Heat Pump Warranty

Hayward Industries warrants that the SUMMIT pool heat pump will be free of defects in workmanship and materials. The heat pump will be warranted for a period of two (2) years\*. All parts and labor to correct any defect in workmanship or materials will be the responsibility of Hayward Industries.

The compressor component of the SUMMIT pool heat pump has a five (5) year limited warranty. (Parts only)

The titanium tube portion of the heat exchanger in the SUMMIT pool heat pump has a limited 10-year warranty. (Parts only)

All SUMMIT pool heat pump must be installed according to manufacturer's specifications or the warranty will be null and void.

All warranty work must be performed by a Hayward Industries authorized service center. All warranty work must be approved prior to service center performing the work.

Any alteration or repair by any person, agency or company not authorized by Hayward Industries will void the warranty. Hayward Industries is not liable for any damages of any sort whatsoever, including incidental and consequential damages. This warranty does not include damage to any internal piping or components due to freezing conditions, negligence, abuse, routine maintenance inspections, electrical wiring outside the heat unit, service calls caused by owner, external valve position, refrigerant or other expendable materials, installations in corrosive environments or atmospheres, nor acts of God. There are no particular warranties of merchantability that apply to this product.

## **This warranty applies to Canada .**

Hayward Industries will replace or repair any parts that are defective providing such parts are returned to the SUMMIT factory, freight collect, within the warranty period. The above is the exclusive remedy from Hayward Industries.