

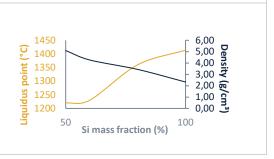
Ferrosilicon (FeSi75)



| Price range in 2020 | 863,00 €/t - 1198,00 €/t | | | | |
|---------------------|---|--|--|--|--|
| for Ferrosilicon | 984,00 \$/t - 1465,00 \$/t | | | | |
| Formula | FeSi | | | | |
| CAS no. | 8049-17-0 | | | | |
| EC no. | 617-088-7 | | | | |
| Description | Ferrosilicon (FeSi) is an alloy of silicon and iron. The production is based on quartz, iron ore, coal, coke and biocarbon. The alloy is mainly used as a deoxidant and an alloying element in the production of steel and cast iron. FeSi increases strength, hardness, temperateness and corrosion resistance in steel. | | | | |

Physical Properties

| General | The melting point and | The melting point and density of ferrosilicon depends on its silicon content | | | | | | |
|---------------------------|------------------------|--|--------------------|--|--|--|--|--|
| Abrasion | good resistance to abr | good resistance to abrasion | | | | | | |
| Corrosion | good resistance to cor | good resistance to corrosion | | | | | | |
| Gravity | high specific gravity | high specific gravity | | | | | | |
| Magnetism | high magnetism | high magnetism | | | | | | |
| Density FeSi75 | 3,20 g/cm ³ | 3,20 g/cm³ 0,116 lb/in³ | | | | | | |
| Melting point FeSi75 | 1200-1350 °C | 2192-2462 °F | 1250 1200 50 | | | | | |
| sp. el. Resistance FeSi75 | 15.000 Ωm | 590.551 Ωin | 50 Si mass frac | | | | | |
| Hardness FeSi75 | 930-960 HV | | | | | | | |



Source: Volkert, G. & Frank, K.-D.: Die Metallurgie der Ferrolegierungen

Actually requested materials based on <u>metalshub</u> transactions

| | | | Composition, as percentages by mass | | | | | | |
|----------------------------|------|-----------|-------------------------------------|-----|-----|------|---------|---------------|-------------------|
| Material name | | Size [mm] | Si1) | Al | С | Р | S | Packaging | Pallet |
| FeSi75 (fines) Min. Max. | Min. | 2 | 75 | _ | _ | _ | _ | 1 mt big bags | one way pallet |
| | Max. | 10 | _ | 1,5 | 0,1 | 0,05 | 0,04 | 1 mt big bags | |
| FeSi75 (bulk) Min. Max. | 10 | 75 | _ | _ | _ | _ | 1 1:- 1 | | |
| | Max. | 50 | _ | 1,5 | 0,1 | 0,03 | 0,0025 | 1 mt big bags | euro pallet |

The above data are based on real data from the metalshub platform. These characteristics are the most common ones in metalshub transactions. We will update the data regularly.

[12.2020]

The DIN standard of Ferrosilicon (DIN 17560)

| Material name | | Composition, as percentages by mass | | | | | | | | |
|-----------------|------|-------------------------------------|-----|------|-----|-------|------|------|-----|--|
| Waterial Harrie | | Si ¹⁾ | Al | С | Ca | N | Р | S | Ti | |
| FeSi75Al1 | Min. | 74 | _ | _ | _ | _ | _ | _ | _ | |
| | Max. | 77 | 1 | -0,1 | 0,2 | 0,025 | 0,05 | 0,04 | 0,1 | |
| FeSi75Al1,5 | Min. | 74 | 1 | _ | _ | _ | _ | _ | _ | |
| | Max. | 77 | 1,5 | -0,1 | 0,2 | 0,025 | 0,05 | 0,04 | 0,1 | |
| FeSi75Al2 | Min. | 74 | 1,5 | _ | _ | _ | _ | _ | _ | |
| | Max. | 77 | 2 | -0,2 | 0,2 | 0,025 | 0,05 | 0,04 | 0,3 | |
| FeSi90Al2,5 | Min. | 87 | 1 | _ | _ | _ | _ | _ | _ | |
| | Max. | 95 | 2,5 | -0,1 | _ | _ | 0,04 | 0,04 | _ | |
| FeSi90Al1 | Min. | 87 | _ | _ | _ | _ | _ | _ | _ | |
| | Max. | 95 | 1 | -0,1 | _ | _ | 0,04 | 0,04 | _ | |

⁽⁾ Bracketed values are for guidance only

The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the products traded on metalshub.

¹⁾ The silicon content shall not vary by more than 2% within a consignment

Interesting facts

FeSi

75

While the FeSi 45 and FeSi 90 grades used to be used in the steel industry, FeSi 75 has now largely become established. This is not only due to the economic reason that the silicon unit in ferrosilicon is 75% cheaper than in other types, but also because of technical advantages. The ferrosilicon 75% is specifically so heavy that it is not held back by the slag when it is added. However, the silicon content is so high that the heat of dissolution of the silicon compensates for the temperature loss that occurs through the addition of cold ferro-silicon alloys.

Low Al Ferrosilicon compared to regular ferrosilicon will lower the content of aluminium inclusions in the final steel. In high carbon steels use of low Al FeSi will assist in the prevention of nozzle blockage during continuous casting. Reduced amounts of aluminium inclusions will help to avoid surface defects, particularly relevant to mirror finish stainless steel. For the production of tire cord, in which inclusion control is also important, manufacturer recommends the use of High Purity Ferrosilicon.

LOW

ΑI

FeSi

Applications

- Can be used to reduce metals from their oxides and to deoxidize steel and other ferrous alloys
- I is used in the manufacture of other ferroalloys
- In the manufacture of silicon, corrosion resistant and high temperature resistant ferrous silicon alloys, and silicon steel for electromotors and transformer cores
- In the manufacture of cast iron, ferrosilicon is used for inoculation of the iron to accelerate graphitization
- In the manufacture of permalloys like magnesium ferrosilicon, used for modification of melted malleable iron.
- It is used as an additive to cast irons for controlling the initial content of silicon
- It is used in steel melting, casting, mineral processing and melting rod industry
- It is used for heavy media separation and atomization
- Furthermore it is used for production of semiconductor pure silicon in electric industry and silicon copper in chemistry industry

Risk and Safety Statements

| Symbols (GHS) | | | | | | |
|--------------------------|-----------------------|-------------|---|--|--|--|
| Hazard Statements | | H261 | In contact with water releases flammable gas | | | |
| | | H302 | Harmful if swallowed | | | |
| | | | Harmful in contact with skin | | | |
| | | H331 | Toxic if inhaled | | | |
| Precautionary Statements | Prevention | P231 | Handle under inert gas | | | |
| | | P232 | Protect from moisture | | | |
| | | P261 | Avoid breathing dust/fume/gas/mist/vapours/spray | | | |
| | | P280 | Wear protective gloves/protective clothing/eye protection/face protection | | | |
| | Response | P304 + P340 | IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing | | | |
| | Storage | P405 | Store locked up | | | |
| | Disposal | P501 | Dispose of contents/container to [] | | | |
| ADR / RID | | | 1408 | | | |
| TSCA | | | Yes | | | |
| Hazard Class | 4.3 Dangerous when we | | | | | |
| Packing Group | III Low dange | | | | | |

Source: ECHA (European Chemicals Agency)

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