# Ferromolybdenum (FeMo)



Price range in 2020 for	15,46 €/kg Mo – 23,48 €/kg Mo				
Ferromolybdenum	17,80 \$/kg Mo – 25,79 \$/kg Mo				
Formula	FeMo				
CAS no.	12382-30-8				
EC no.	602-952-8				
Description	Ferromolybdenum is an alloy formed by combining iron and molybdenum with a molybdenum content of 60-75%. It is an extremely versatile alloy used primarily in high-strength low alloys and stainless steels. It has numerous beneficial properties and can be used even in cast irons, some high-speed tool steels, and superalloy applications. Adding ferromolybdenum to a material helps to improve weldability, corrosion and wear resistance as well to increase ferrite strength.				

# **Physical Properties**

General	The melting point and o	The melting point and density of ferromolybdenum depends on its silicon content						
Abrasion	good resistance to abra	good resistance to abrasion						
Corrosion	good resistance to corr	good resistance to corrosion						
Magnetism	high magnetism	high magnetism						
	FeMo	FeMo 70 FeMo 62						
Density FeSi75	9,3 g/cm³	0,336 lb/in <sup>3</sup>	9,0 g/cm³	0.325 lb/in <sup>3</sup>				
Melting point FeSi75	1900-2000 °C	3452-3632 °F	1800-1900 °C	3272-3452 °F				

Source: Volkert, G. & Frank, K.-D.: Die Metallurgie der Ferrolegierungen

## CO<sub>2</sub> Emissions

Unetroom emission factors	Scope 2 *	Scope 3 **
Upstream emission factors	-	8,5 tCo <sub>2</sub> / t <sub>FeMo</sub>

Source: worldsteel association

## Actually requested materials based on metalshub transactions

Material	erial Sina Franci			Cor	mposition, as p	Deelessins	Dellet			
name		Size [mm]	Мо	Si	Cu	С	S	Р	Packaging	Pallet
FaMa 65 75	Min.	10	65	-	-	-	-	-	1 mt big	a ma a una un alla t
FeMo 65-75	Max.	50	75	1,5	0,5	0,1	0,1	0,05	bags	one way pallet

The above data are based on real data from the metalshub platform. These characteristics are the most common ones in metalshub transactions. We will update the data regularly.

# The DIN standard of Ferromolybdenum (DIN 17561)

Material name		Composition, as percentages by mass						
Waterial Harrie		Mo1)	С	Cu	Р	S	Si	
FoMo6050 10	Min.	58	-	-	-	-	-	
FeMo60S0,10	Max.	65	0,5	1,0	0,10	0,10	2,0	
FeMo60S0,15	Min.	58		-	-	-	-	
	Max.	65	0,5	1,0	0,10	0,15	2,0	
FeMo70S0,10	Min.	65	-	-	-	-	-	
	Max.	75	0,10	0,50	0,10	0,10	1,5	
FeMo70S0,15	Min.	65	-	-	-	-	-	
	Max.	75	0,10	0,50	0,10	0,15	1,5	

Upstream emissions or credits related to procurement/delivery of electricity and steam from site. Upstream emissions of exported by-product gas considering the potential savings in electricity generation.

1) The molybdenum content shall not vary by more than 2% within a consignment

Other upstream emissions or credits related to procurement / delivery of pre-processed materials / by-products from site.

<sup>\*</sup>Scope 2 emissions (according to greenhouse gas protocol):

<sup>\*\*</sup>Scope 3 emissions (according to greenhouse gas protocol):

## **Interesting facts**

# FeMo as Additive

Ferro Molybdenum is an additive to the production process of amorphous metals and will impart several desirable properties into the new alloy. One of the primary benefits of adding Ferro Molybdenum to an alloy is its hardening properties that makes steel extremely strong and at the same time weldable, as Molybdenum is one of the top 5 melting-point metals. Additionally, the adding of Ferro Molybdenum to an alloy can increase corrosion resistance. Properties of Ferro Molybdenum make it suitable for a variety of protective films over other metals.

The countries that currently rank first in the manufacturing of Ferro Molybdenum are China, USA and Chile, with the three countries taking a share of almost 80% of the world's molybdenum ore production.



# **Applications**

- The largest application area of ferromolybdenum is in the manufacture of ferrous alloys. Based on the range of molybdenum
  content, ferromolybdenum can be applied in the manufacture of machine tools and equipment, military hardware, refinery tubing,
  load-bearing parts and rotary drills.
- Ferromolybdenum is also used in cars, trucks, locomotives and ships. Ferromolybdenum is added to stainless and heat-resisting steels that are used in synthetic fuel and chemical plants, heat exchangers, power generators, oil-refining equipment, pumps, turbine tubing, ship propellers, plastics and inside acid storage containers.
- Tool steels that contain a higher percentage of ferromolybdenum are used in high-speed machining parts, drill bits, screwdrivers, dies, cold work tools, chisels, heavy castings, rolls, cylinder blocks, ball and rolling mills, piston rings and large drill bits.

#### **Risk and Safety Statements**

Symbols (GHS)	(!)				
Hazard Statements		H315	Causes skin irritation		
		H320 Causes eye irritation			
		H335	May cause respiratory irritation		
Precautionary	Prevention	P201	Obtain special instructions before use.		
Statements		P202	Do not handle until all safety precautions have been read and understood.		
		P281	Use personal protective equipment as required.		
	Response	P264 + P353	Wash hands and face thoroughly with soap and water after handling prior to eating or drinking.		
		P308 + P313	IF exposed or concerned: Get medical advice/attention.		
		P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.		
	Storage	-	-		
	Disposal	P501	Dispose of contents/container in accordance with local/regional/national/ international regulations		

Source: Selerant GmbH

The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the products traded on metalshub.