

# valioserv

measured safety

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[//smartvalidation](#) [//smartqualification](#)

# //ourvalues



## //safety

Our primary goal is to ensure safe and compliant workplace solutions. We ensure that people, products and processes are optimally protected.

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## //precision

Quality requires accuracy. We work with the highest standards and meticulous testing procedures to deliver reliable and measurable results.



## //expertise

Our specialists are experts in their field. We ensure our leading competence in workplace validation through continuous training and exchange of experience.



## //customer centricity

We develop individual, customized solutions that are precisely tailored to the needs of our customers. Your success is what drives us.



## //innovation

We always use state-of-the-art technologies and methods to make workplace processes more efficient, safer and more sustainable.



# //ourmission

Valioserv stands for the highest quality, reliability and expertise in the qualification and validation of workplaces. As a specialized service provider, we support companies in the pharmaceutical, biotechnology and electronics industries in meeting the strict requirements for clean working environments and ensuring their product quality in the long term.

Our mission is to develop customized solutions that cover all workplace requirements. We focus on precision, innovation and a holistic approach in order to offer our customers maximum safety and efficiency.

Our experts stand for safety to the point - because the protection of employees and compliance with the highest standards are our top priority. With our expertise, our quality standards and our customer-oriented approach, we create trust and added value.

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# //ourlocations

We are very close to you.

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# //ouractivities

## //validation

Validation of the operating situation on site. You receive documented proof of the real-time status within your production. This ensures that previously defined specifications and quality features are consistently met. All our validations are executed in accordance with the Standard Operating Procedure. Reporting is carried out in accordance with the Good Documentation Practices (GDocP).

## //factory acceptance test

Documented inspection of produced systems or additional materials at the manufacturer's production site. The factory acceptance test ensures that all requirements are met before delivery to your company. Any deviations can therefore be corrected directly on site at the manufacturer's location, saving time and money and ensuring that your quality standards remain consistently high.



## //site acceptance test

The site acceptance test ensures that after final installation, all technical and operational requirements are met in accordance with the specifications. The test report is also the starting point for regular maintenance and reduces the risk of malfunctions and deviations.

## //services

- ◆ Integrity test for HEPA filters according to ISO 14644-3
- ◆ ISO 14644-1 and GMP classification (particle count)
- ◆ Gravimetric dust concentration
- ◆ Testing of air flow and air volume
- ◆ Microbiological testing
- ◆ Air flow visualization with video recording
- ◆ Installation and construction quality
- ◆ Inspection of the installation
- ◆ Operational testing



## //periodic validation

Periodic validation following regular maintenance and inspection. This ensures that all requirements that were previously documented as part of the site acceptance test are met. The standardised test procedure provides, among other things, a documented history over the period of use. This ensures for the operator a safe workplace and proofs that your products are manufactured according to the optimum conditions over the long term.

## //workplace inspection

Documented procedure to assess the current situation. While simulating daily work within the workplace, a gravimetric test is performed to measure the level of exposure in the breathing zone. The results of the test provide you with the necessary documentation to ensure a safe working environment for the operator. This is an important aspect of modern employer and supplier liability. In the event of a potential risk, the document is the starting point to create a user requirement specification to implement the required levels of safety and cleanliness.

- ◆ The execution of various performance tests
- ◆ Dimensions and construction quality
- ◆ Noise level testing
- ◆ Testing of the lighting level
- ◆ Temperature testing
- ◆ Installation qualification (IQ)
- ◆ Operational qualification (OQ)
- ◆ Air humidity testing
- ◆ Differential pressure measurements



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