

Industry Playbook

Industry Edition Edition Market Insights, Best Practices, Player Overview along the Value Chain March 2025

The Industry sector is a growing segment in the IoT landscape, requiring global coverage

Relevance of industrial automation use cases for the IoT market:



1NCE's footprint in the industrial automation sector:



Sources: Market data courtesy of Transforma Insights, 1NCE Customer Insights As of Jan 2025, 1NCE served 23,000 customers of which 9% are active in the Industry sector.

9% of our customers are building solutions in the Industry sector, including equipment monitoring and automation

	Customers %		Typical applications		Selecte	d customers
Utilities	20%	• Electricity meters • Gas meters	Water meters Leak prevention	Network monitoring Smart grid	(asi) divident	»cast4all
Infrastructure	8%	Remote Maintenance for elevators	Solar Energy MonitoringCharging stations	Water and heating metering	OCEA	2 zonneplan OLOXAM
Logitics	7%	Asset trackingTemperature monitoring	Telemetry for vehiclesGeo-fencing	Cold-chain monitoring	blulog	Trackting
Automotive	17%	Usage based insuranceRoad-charging	Fleet managementCar sharing	Stolen vehicle recoveryFuel level monitoring	VIMCA	R OTARGA
Industry	9%	Oil monitoringIndustrial automation	 Tank monitoring Equipment monitoring	Industrial sensors	metasphe	re
Agriculture	7%	• Remote analysis of bee colonies	Pest controlYield monitoring	Geofencing and alerting	→ XFA	RM eMitter
Smart Cities	6%	Cost and energy reduction	Water leakage monitoring	• Elevator management solutions	FLASHNE AND	convadis
Healthcare	2%	Health monitoringRefrigeration monitoring	 Cleaning monitoring (hotels) 	Digital signage	Zenicor	MICRODEFENDER
Consumer	7%	Indoor Wellbeing Monitoring	• Professional Coffee Machines' Monitoring	Energy consumption monitoring	Sentinum FORGING FUTURE	switchee
Retail	1%	 Vending Machines Monitoring 	Payment Processing		CASYOPE	*

Key IoT use cases in the Industry sector

Predictive Maintenance

loT-based predictive maintenance utilizes data from sensors and advanced analytics to predict when equipment or machinery needs maintenance. Analyzing specific patterns in performance and wear, it is possible to prevent unexpected breakdowns and extend the lifespan of assets.



Remote Diagnostics

Remote diagnostics and monitoring use IoT connectivity and cloud data to remotely control equipment and machinery. It enables real-time identification of issues and performance anomalies. With this approach, the number of manual check-ups reduces, while troubleshooting happens quicker.



Inventory Management

Inventory management involves tracking inventory levels and movements through connected sensors and devices. This enables real-time insights into stock availability and location. Using IoT solutions for Industrial Automation helps businesses optimize stock levels, reduce waste, and improve operational efficiency.



Key IoT use cases in Industry sector

Smart Building Automation

Smart building and building automation imply the automated control of electrical, mechanical, and HVAC systems within buildings for energy efficiency and occupant comfort. Sensors and IoT devices adjust lighting, temperature, and ventilation based on real-time conditions and occupancy.



Supply Chain Monitoring

Supply chain monitoring tracks and optimizes various processes involved in the production, storage, and distribution of goods. IoT-connected sensors and data obtained via software provide real-time insights on inventory levels, transportation conditions, and production efficiency. This enables better decision-making, improved operational efficiency, and greater supply chain visibility.

Automated Quality Control

Automated quality control uses IoT sensors and Al-powered cameras to detect defects and inconsistencies in manufacturing processes. Real-time monitoring ensures that products meet quality standards by identifying errors early, reducing waste, and minimizing rework.



Overview of players with traction in the market

Key players in Industrial Control Systems

Player	Logo	Location	Description	Website
Emerson	EMERSON	USA	Control systems & process management solutions	<u>Link</u>
Fanuc	FANUC	Japan	CNC systems, robotics & factory automation solutions	Link
Honeywell	Honeywell	USA	Industrial automation, cybersecurity & process control	<u>Link</u>
Hitachi	HITACHI Inspire the Next	Japan	Industrial automation, IoT & AI-driven solutions	Link
Mitsubishi Electric	MTS-BISH ILLICTRIC Changes for the firster	Japan	Factory automation, PLCs, motion control & robotics	Link
Omron	OMRON	Japan	Robotics, industrial automation & sensing solutions	<u>Link</u>
Rockwell Automation	Rockwell Automation	USA	Industrial control systems, automation software	Link
Siemens	SIEMENS	Germany	Digital twin technology & smart manufacturing solutions	Link
Schneider Electric	Schneider Electric	France	Energy management & smart factory solutions.	Link

Overview of players with traction in the market

Specialized players in Automation Equipment

Player	Logo	Location	Description	Website
Balluff	BALLUFF	Germany	Sensors & automation products for manufacturing	<u>Link</u>
Bosch	ВОЗСН	Germany	Sensors, drives, and control systems	Link
Cognex	COGNEX	USA	Vision systems, barcode readers & vision software	<u>Link</u>
Eatin	FIT-N Process the transport	USA	Electrical components, control systems & power control	Link
Endress + Hauser	Endress+Hauser	Switzerland	Measurement instrumentation, sensors & automation	Link
Turck	TURCK	Germany	Industrial sensors & automation components	<u>Link</u>

Overview of players with traction in the market

Specialized players in Industrial Robots

Player	Logo	Location	Description	Website
ABB	ABB	Switzerland	Articulated robots, collaborative robots & delta robots,	<u>Link</u>
Fanuc	FANUC	Japan	Robotic arms for material handling, welding, assembly	Link
Yaskawa	YASKAWA	Japan	Motoman robots & motion control systems	<u>Link</u>
Kuka	KUKA	Germany	Heavy-duty robots and lightweight collaborative robots	Link

Players 1NCE is supporting in the field

Player		Use Case	More info
autosen	AUTÓSCO ACHRECON SORIES	Specializes in sensor technology and IIoT solutions; the io-key gateway & IO-Link technology for commissioning of sensors	Link
azeti	azeti	Connecting water leakage hardware to its software environment	<u>Link</u>
FP Group	FP.º.	Condition monitoring and preventative maintenance services to remotely monitor contamination in oil systems	Link
General Track NaBi	NoBi tre late Life trades	A tracking beacon for real time monitoring, including information on location, temperature and motion	Link
Q.beyond	Q q.beyond	The Ilot Starter Kit sensor technology for analysis temperature, pressure, vibration; remote control of the devices in the IIoT environment	Link
pikkerton	PIKKERTON	XBS-200 multi-sensor for environmental monitoring; setting up alerts based on predefined thresholds, energy-saving and strategy for longer functioning	Link
Saijai Tech	Saijai Saijai	The MiniLink Gateway Version 3.0 for IIoT; IoT solutions without additional coding	Link
Schaeffler	SCHAEFFLER	The Condition Monitoring System OPTIME (CM) which is part of the OPTIME Ecosystem, combining condition monitoring and smart lubrication	Link

Understanding the roles of players along the value chain

Creating connected products in the Industrial Automation industry means to maneuver through the IoT ecosystem





IoT Device





System Integrator





Building components measuring environmental data such as

- Temperature
- Pressure
- Vibration
- Flow rates
- Etc.

Putting together required technical components such as

- Chipset
- Modem
- Sensors
- Battery / Power

Line production and integration of IoT devices into assets:

- Robotics
- Machinery
- **Production lines**
- Control panels
- Etc.

Specialized in bringing software and hardware components together

- Hardware design
- Connectivity design
- Cloud integration
- Software enablement

End-to-end owner of the solution, focus on selling and servicing

- General contractors
- Component & equipment manufacturers
- As-a-service
- Etc.

1NCE has a dedicated offering for Industrial Automation

	Typical customer requirements	Standard offerings	1NCE Offering
Pricing	Single SKUCost transparencyOften only low data use cases	Multiple suppliers for each regionMonthly fees, overage chargesData selling focus, high data preferred	 ✓ All-in-1: \$10/10 years of service ✓ Transparent: no monthly fees ✓ Lifetime Flat: 500 MB, 250 SMS
Coverage	 Global coverage Support of LPWA technology Multiple network and operator switch	 Country group pricing, zoning No or limited NB-IoT and LTE-M support Different SIMs for different regions 	 ✓ 173 countries coverage; no zoning ✓ +50 LPWA networks supported ✓ Global SIM with eUICC support
Service	Device ManagementAPI supportInteroperability	 Device Mgmt not included API use not available or at high cots No compatibility with 3rd party software 	 ✓ Included in 1NCE OS ✓ All functions exposable through API, ✓ Can be natively used with 1NCE Plugins

We bring your data from the sensor to the cloud



1NCE Platform

Connect

- 500 MB
- 250 SMS
- 173 countries
- VPN / APN
- Data Streamer

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- Cloud Integration
- Location Services
- Energy Saver
- APIs
- Device SDKs

\$10 for 10 years









Sensor Data

Our 1NCE Lifetime Flat is the new standard in IoT

1NCE IoT Lifetime Flat 10 years of service including: **1NCE OS 1NCE Connect** • 500 MB Cloud Integrator • 250 SMS Device Locator Energy Saver • 173 countries coverage • Device Authenticator Open VP N • API Usage & APN Device Inspector • Device SDKs and Blueprints Data Streamer LwM2M Service Monthly data limits • Device Controller • IMFI Lock · Freedom to Switch • 3 months grace period Access to Developer Hub (Documentation) One time fee: \$10.00



- Already covers all requirements for most IoT uses cases
- ✓ Already sold to 23,000+ customers in 100 countries
- ✓ Widely used across all industries and verticals
- ✓ No minimum order quantities*

- Add-Ons trusted by 4,000+ advanced users
- Co-developed with and for customers

Optional Add-Ons and Extensions Data Top-Up Advanced Device Locator Additional 500 MB and 250 SMS High-res network location service +\$10.00 Lifetime Extension Pluains Additional 10 years, 500 MB and 250 SMS Integrated 3rd Party Software +\$10.00 Free Trial High Security Data Routing High throughput 25Mbit/s IPSec / VPC Peering services \$5.00 / GB \$1,800+ / yr

About 1NCE

Fast



23,000+ customers won in 7 years

400+ team across Europe. Asia and US

30 million

managed endpoints



+100% year on year average growth

"1NCE launched its flat rate life-time connectivity offering for connected devices in 2018 and has achieved unparalleled growth in the past two vears."

Johan Fagerberg, CEO, Berg Insight

Strong

- Global access under a strong a family of local network operators
 - Deutsche Telekom AG - EU
 - T-Mobile US - USA
 - SoftBank Asia
 - 4 中国电信 China
 - Claro-Claro
 - Bell Bell

Everywhere

Can be used for multiple IoT applications











In fræstructure





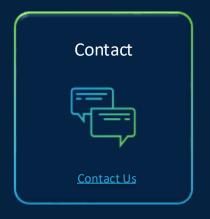


Tracking

1NCE is a company offering a software platform for connected products that delivers future-proof, hassle-free IoT in 173 countries and regions. The software platform enables customers to easily, securely and reliably collect device data and turn it into actionable intelligence. This accelerates time-to-market for data collection projects by months, increases device lifetime by years, and allows efficient management of sensors from initial deployment to the end of the product lifecycle. More than 23,000 users and 60 Fortune 500 companies trust 1NCE with 30 million connected products worldwide.

Explore More about 1NCE







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