Welcome to the set up instructions for the Tundra Toss Football Fury game.

The game will arrive on 2 pallets. Please inspect the pallets for shipping damage and report immediately to the freight company if any damage is found.

Tools Needed:

2 -3 ladders (12-15 foot) 9/16" Wrench 5/32" Hex Bit 7/16" Wrench 15/16" wrench 3 -4 people # 2 Square head screwdriver bit

Important:

Portions of this game are heavy, bulky and large.

Assembly requires 3-4 people to lift heavy components, and ladders that are tall and strong enough to position components to the top of the game.

Instructions:

Before pallets arrive, clear space in the game room. 20' by 20' or more is recommended. 4-5 hours assembly time per game is typical.

Pallet # 1 contains the front console and balls. The box of 8 balls are to be used in the game. The box of 4 balls are spares to be used later as needed to keep 8 balls in the game.

Use a Torx T-30 bit to remove the screws from the pallet.

Pallet # 2 contains stacked cabinet parts.

Locate the side wall panel marked (D6) from the stacked pallet. Place on it's side as shown. The blue T molding is the bottom and the arrow will point to the back of the game. There will be 2 legs to be installed on this wood section.

Place the long rear leg (E11) on the floor as shown. Locate 5 bolts, lock nuts and washers from the hardware kit.



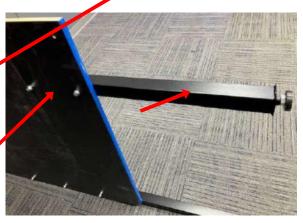
From the back side, hand thread these 3 sets of bolts, spilt washers, and washers and tighten using a 9/16" wrench.

Locate one of the 4 shorter legs (E12) and place onto this board as shown.

From the back side, hand thread these 2 sets of bolts, spilt washers, and washers and tighten using a 9/16" wrench.

Repeat the process for the other panel labeled III.





Locate side wall panel marked (D5).

The blue T molding is the bottom and the arrow will point to the back of the game. There will be 1 leg to be installed on this wood section.

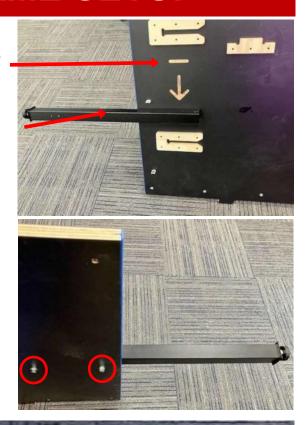
Locate one of the 4 shorter legs (E12) and place onto this board as shown.

Locate 2 bolts, lock nuts and washers from hardware kit.



From the back side, hand thread these 3 sets of bolts, spilt washers, and washers and tighten using a 9/16" wrench.

Repeat the process for the other panel labeled I.



Locate ramp support piece (E7)

Locate 4 of black 10's screws from the hardware kit.



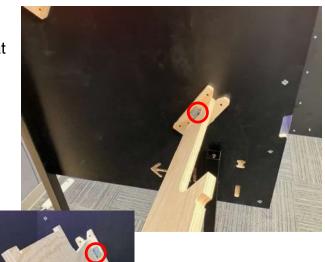
A5SCPH152

Using 3 people, position both side wall panel III's so that the arrows are pointing toward the rear of the game. There will be a right side and left side standing at this point.

Place the ramp support piece (E7) into the lower slot of the right side as shown, with the tabs pointing up. Secure with 2 of the black 10's using a #2 square bit.

Place the other end of (E7) into the lower slot of the left side of cabinet.

Secure with 2 of the black 10's using a #2 square bit.



E7

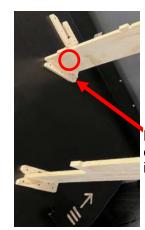
Locate ramp support piece (E8)

Locate 4 of black 10's screws from the hardware kit.

Place the ramp support piece (E8) into the next slot of both sides of the cabinet as shown, with the tabs pointing up.

Secure with 4 of the black 10's using a #2 square bit.







L brackets are on the other side of the wood in these pictures

It is now best to check position of the cabinet in the game room. This Tundra Toss assembly is the rear of the cabinet.

It should be positioned away from the wall and games next to it to allow a 15 foot ladder to be placed in back and on the sides to complete assembly.

Locate side wall panel marked (D4).



The current game assembly

Locate 4 of blue connector plates (E15) A5ME31018

Place side wall panel (D4) down on it's face and position 2 of the blue connector plates (E15) along the edges.

Locate 12 black bolts from the hardware kit.



Hand thread the 12 bolts into the blue metal as shown.



Position side wall panel marked (D2) into place under the blue metal connector plate as shown.

There are notches and cutouts that help align the side wall panels.

Remember - the blue T molding is on the bottom, and the etched arrows point toward the rear of the cabinet.

Locate 6 black bolts from the hardware kit.



Hand thread the 6 bolts into the blue metal as shown.

All 18 of these bolts can now be tightened using a # 2 square bit.

Using 2 people, carefully lift the side wall assembly and attach to the cabinet as shown.

The notches help to align the side wall panels.

Locate 6 black bolts from the hardware kit.

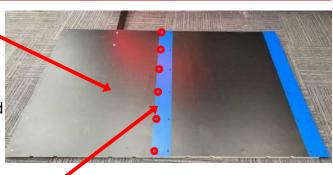


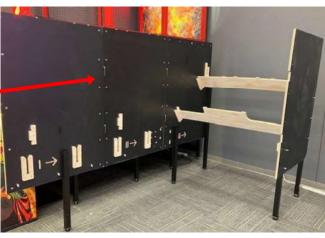
A5SCPH085

Install the 6 bolts into the blue metal connector plate to secure, and tightened using a # 2 square bit.

Repeat the process for the other side wall panel.









Locate conveyor support (E2). It contains an L bracket.

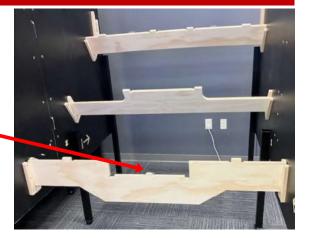


Place in the cabinet wood holders so that the L bracket is toward the rear of the cabinet.

Locate 4 of black 10's screws from the hardware kit.



Secure with the black 10's using a #2 square bit into the L brackets on both ends of this support.



Locate conveyor support (E3).

It does not contains an L bracket.



Place this 2nd conveyor support into the cabinet wood holders

Locate 4 of black 10's screws from the hardware kit.

A5SCPH152

Secure with the black 10's using a #2 square bit into the L brackets on both ends of this support.

Locate conveyor support (E3).

It does not contains an L bracket.



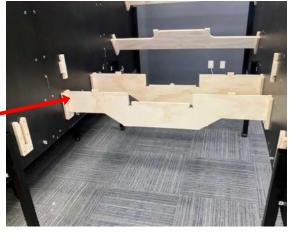
Place this 3rd conveyor support into the cabinet wood holders

Locate 4 of black 10's screws from the hardware kit.



Secure with the black 10's using a #2 square bit into the L brackets on both ends of this support.







Locate conveyor support (E2). It contains an L bracket.



Place in the cabinet so that the L bracket is toward the front of the cabinet.

Locate 4 of black 10's screws from the hardware kit.

Secure with the black 10's using a #2 square bit into the L brackets on both ends of this support.



Locate the 3 Horizontal Leg Spacers (E13) A5ME22009

Locate 12 bolts from the hardware kit.



These leg spacers are best installed using 2 people from the sides of the

A5SCHH007 cabinet. This will prevent bumping into the wood conveyor supports already installed.

Place the 3 Horizontal Leg Spacers into position as shown with the U-channel open to the rear of the game. The solid face to the front of the game.

Install the bolts, 2 in each end and secure using a 5/32 hex bit.

Install the Triangle Supports:

Locate the 2 triangle wood pieces(E4)

Place one triangle wood piece on the left side of the cabinet as shown.

Locate 4 of black 10's screws from the hardware kit.



Install 2 of the black 10's into the rear side L bracket and 2 of the black 10's into the front side L bracket.

Secure with the black 10's using a #2 square bit.

Repeat the process for the other triangle wood piece onto the right side of the cabinet.









E4

Install the Conveyor:

Locate the conveyor assembly and bring into cabinet with the motor to the rear right side of the cabinet.

There are tabs on the front and rear conveyor support brackets.

Make sure these are set into the cutout on the conveyor and the L bracket is tight to the conveyor.

Locate 4 of black 10's screws from the hardware kit.

A5SCPH152

Install 2 of the black 10's into the rear side L bracket and 2 of the black 10's into the front side L bracket.

Secure with the black 10's using a #2 square bit.



Locate the right conveyor side (C1).

Note: It has a cutout for the conveyor motor.



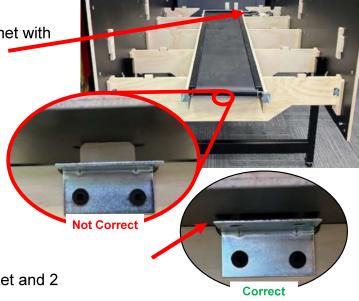
Bring into cabinet and position on the right side of the conveyor as shown.

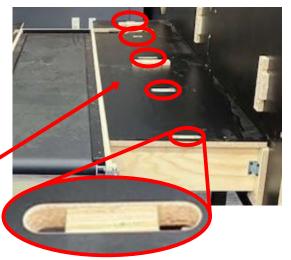
There are 5 tabs, one on each of the wood conveyor support pieces that must be set into the cutouts on the conveyor side pieces.

Locate 5 of 2" bugle screws (A5SCFH060) from the hardware kit.



Screw the 5 screws from the top down into the support braces into the pilot holes locations using a # 2 bit.







Locate the left conveyor side (C2).



Bring into cabinet and position on the left side of the conveyor as shown.

There are 5 tabs, one on each of the wood conveyor support pieces that must be set into the cutouts on the conveyor side pieces.

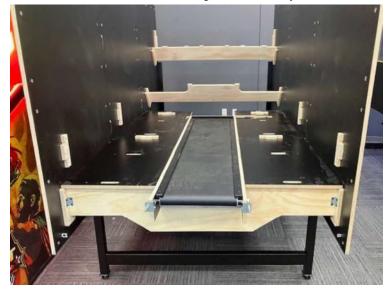
Locate 5 of 2" bugle screws (A5SCFH060) from the hardware kit.



Screw the 5 screws from the top down into the support braces into the pilot holes locations using a # 2 bit.



The current game assembly



Install the Rear Control Board and Box

The rear control circuit board must be installed onto the left side wall toward the back of the cabinet.

Locate 4 standoffs. These will need to be pushed into the wood side as shown.



Locate the Control Board AACB31000

Gently push the control board onto the 4 standoffs in this orientation.

Locate this wood piece that will form the box around the

circuit board. (E5)



Locate 4 of black 10's screws from the hardware kit.

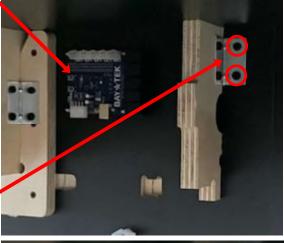


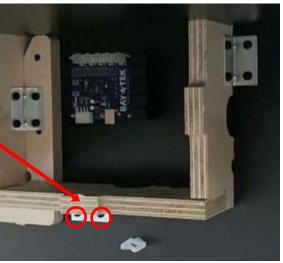
Position the right side wood piece as shown, install 2 of the black 10's and secure using a #2 square bit.

Locate this wood piece that will form the box around the circuit board. (E6)



Position the lower side wood piece as shown, install 2 of the black 10's and secure using a #2 square bit.





Install the Middle Rear Back Walls

Locate the left and right side blue upper connector plates labeled (E16)

Locate 5 black bolts from the hardware kit.



Place one Side Connector Plate against right side of cabinet as shown and hand thread 5 bolts into the cabinet. Leave these bolts loose for now.

Locate the right side inner L plastic block. It will have a line carved into it. (E9)



Locate 3 of 1 1/4" black bugles from the hardware kit.



Install 3 of the black 1 1/4" bugles into the pilot holes and secure using a #2 square bit.

Locate the middle rear back wall, labeled (C6).

Locate a black L bracket. (E14) (A5ME31018)



Locate 2 black bolts from the hardware kit.

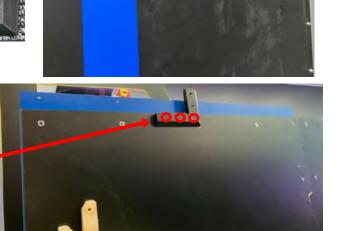


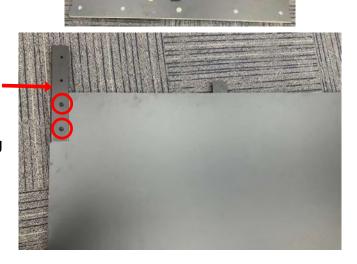
Flip the middle rear back wall panel over on it's face and place the black L bracket into position as shown.

Install 2 of the bolts into the bracket and secure using a #2 square bit.



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Keeping the blue T-molding to the rear of the cabinet, and using 2 people, carefully lift the middle rear back wall panel up and place in position between the blue metal plate and the black plastic L piece.

Locate 5 black bolts from the hardware kit.

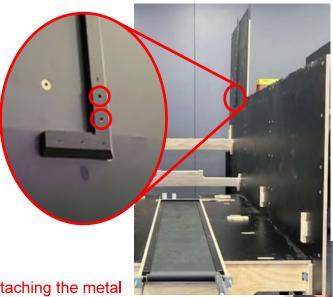


Install the 5 bolts into the front of the blue bracket and tighten all bolts on this bracket using a #2 square bit.

Locate 2 of 1 1/4" black bugles from the hardware kit.



Install the 2 black 1 1/4" bugles into the top of the L black plastic piece as shown and secure using a #2 square bit.



Repeat the process of attaching the metal bracket and installing the middle rear back wall panel onto the left side of the cabinet.



Install 5 & 10 Point Target Panel

Locate the 5 & 10 Point Target Panel.



This target panel will be placed on top of this L shaped bracket just installed.

Locate 8 of 5/8" 1/4x20 bolts and washers from the hardware kit.



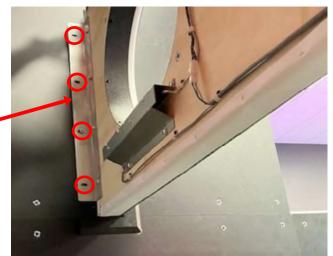


Using a 6 foot ladder, and 2 people, carefully raise the 5&10 point target panel up into place on top of the black plastic L shaped bracket.

Push forward and make sure the slots are even.

Install the 4 bolts and lock washers into each side of the target panel.

Tighten all 8 bolts on this bracket using a Phillips screwdriver.



Remove Rear Support

Now we will remove the rear support to provide easier access for a tall ladder. This will be re-installed later.

Remove the rear support by removing the 4 black 10's using a #2 square bit.

Place a tall 15 foot ladder behind the cabinet to build higher.

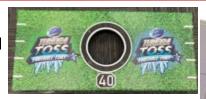




Install 40 Point Target Panel

Locate the 40 Point Target Panel

This target panel will be placed on top of the 10 & 20 target panel.



Using a 15 foot ladder, and 2 people, carefully raise the 40 point target panel up into place on top of the 10 & 20 target panel.

Locate 2 of 1 1/2" 1/4x20 bolts, lock washers and washers from the hardware kit.



A5WASI020_{A5WAFL060}

Install the 2 bolts, lock washers and washers into the center wood tab and tighten with a 7/16" wrench.

Locate 4 of 5/8" 1/4x20 bolts and washers from the hardware kit.



A5WAFL060

Push forward and make sure the slots are even. Install the 2 bolts and lock washers into each side of the target panel into the side walls.

Tighten all 4 bolts on this bracket using a Phillips screwdriver.



Install the Top Rear Back Walls

Locate the right back side panel labeled (C4)

Locate a black L bracket. (E14) (A5ME31018) Locate 2 black bolts from the hardware kit.







Flip the top right back side panel (C4) over on it's face and place the black L bracket on the top edge so that the 4 bolt hole side will be over the inside of the game.

Install 2 of the bolts into the bracket and secure using a #2 square bit.



It's best to now use multiple 15 foot ladders.

Keeping the blue T-molding to the rear of the cabinet, and using 2 people, carefully lift the right back side panel (C4) up and place in position on top of the right side wall as shown.

Locate 2 black bolts from the hardware kit.



A5SCPH085

Install the 2 bolts into the bracket and secure using a #2 square bit.

Locate a blue metal connecting plate labeled (E17). (A5ME31024)





Locate 10 black bolts from the hardware kit.

Place the blue metal connecting plate into position as shown.

Hand thread the 10 bolts into the bracket and then tighten using a #2 square bit.

Locate 2 of 5/8" 1/4x20 bolts and washers from the hardware kit.



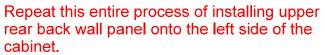
On this inside of the right side wall:

Install the 2 bolts and lock washers into the side of the target panel into the side walls, and tighten using a Phillips screwdriver.

Locate 1 of 1 1/4" black bugle from the hardware kit.



On the front side of the target panel: Install the 1 black 1 1/4" bugle into the top of the black plastic piece as shown and secure using a #2 square bit.











Install 20 & 30 Point Target Panel

Locate the 20 & 30 Point Target Panel.

This target panel will be placed on top of the 40 target panel.

Using a 15 foot ladder, and 2 people, carefully raise the 40 point target panel up into place on top of the 10 & 20 target panel.

Locate 2 of 1 1/2" " 4x20 bolts, lock nuts and washers from the hardware kit.



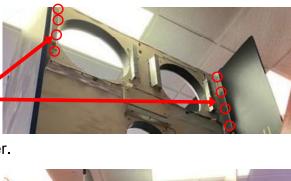
Install the 2 bolts, lock washers and washers into the center wood tab and tighten with a 7/16" wrench.

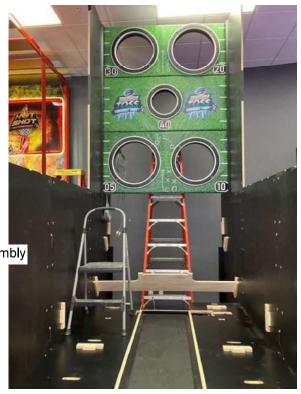
Locate 8 of 5/8" 1/4x20 bolts and washers from the hardware kit.



Push forward and make sure the slots are even. Install 4 of the bolts and lock washers into each side of the target panel.

Tighten all 8 bolts on this bracket using a Phillips screwdriver.





The current game assembly

Install Rear Side Nets

Locate side net assembly.

Place a 8 foot ladder inside the cabinet to help install the side nets.

Locate 4 bolts and 4 nuts from the hardware kit.





A5SCHX025 A5NULO050

Using 2 people, bring the net section to the left rear of the cabinet, and lift up into position as shown.

Install the 4 bolts and nuts in the rear edge of the net.

Tighten using a 5/32 hex bit.

Locate 6 of black 10's (A5SCPH152) from the hardware kit.



A5SCPH152

Install the 6 black 10's (A5SCPH152) using a # 2 square bit into the L brackets





Repeat this process to install the side cage onto the right side of the cabinet.



Install Widest Roof Panel

Locate the widest roof panel (B7) with 4 T-nuts on each end.

Locate 8 black bolts from the hardware kit.

A5SCPH085



The wider roof panel will be installed on top of the metal brackets with 4 holes.

Carefully place the wider roof panel on top of the metal - brackets

Ensure T-Nuts are on top of board.

(It's best to keep the T Molding splice toward the back of the game)

Hand thread 4 bolts into each side of the roof panel.

Tighten all bolts using a # 2 square bit.



Install 2 Roof Panels on top of the side nets:

Locate 2 Roof Panel boards (B8)

Locate 8 black bolts from the hardware kit.



A5SCPH085

Place the 2 roof panels on top of side nets.

Ensure T-Nuts are on top of board.

Hand thread 2 bolts into each side of each Roof Panel.

(It's best to keep the T Molding splice toward the back of the game)

Tighten all bolts using a # 2 square bit.



Install Front Side Nets

Locate side net assembly.

Locate 5 bolts and 5 nuts from the hardware kit.





A5SCHX025 A5NULO050

Using 2 people, bring the net section to the right side of the cabinet, and lift up into position as shown.

Since the side nets are interchangeable, there will be some extra holes not used.

We recommend using 2 bottom holes, 1 middle hole, and 2 top holes for each side net as shown.

Install the 5 bolts and nuts in the rear edge of the net.

Tighten using a 5/32 hex bit.

Locate 6 of black 10's (A5SCPH152) from the hardware kit.

Install the 6 black 10's (A5SCPH152) using a # 2 square bit into the L brackets

A5SCPH152



Repeat this process to install the side cage onto the left side of the cabinet.

Install Last Roof Panel on top of the front side nets:

Locate roof panel board. (B8)

Locate 4 black bolts from the hardware kit.





A5SCPH085

Place the roof panels on top of the front side nets.

Ensure T-Nuts are on top of board.

(It's best to keep the T Molding splice toward the back of the game)

Hand thread 2 bolts into each side of the roof panel.

Tighten all bolts using a # 2 square bit.



Install Front Top Support

Locate the front top support. (B11)

Locate 5 bolts and 5 nuts from the hardware kit.



This front top support will be installed at the front top of the cabinet

The best process is to hand thread one bolt and nut in the lower hole of the right side of the bracket.

Pivot the bracket up to the left and install the 2 bolts and nuts in the left side of the bracket.

Install the last bolt and nut in the right side and tighten all using a 5/32 hex bit.



Locate ramp side board and 2 of the triangle shaped wood supports labeled B15.

Locate 8 of black 10's from the hardware kit.

B15 B15

A5SCPH152

Place the 2 triangle supports onto the ramp side board (B4) and secure with 8 black 10's using a #2 square bit.

Note: There are bracket on both sides of the triangle supports.

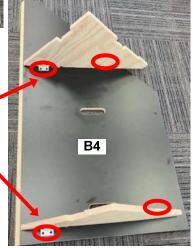


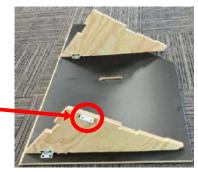
Locate 1 of L bracket from the hardware kit

Locate 2 of black 10's from the hardware kit.



Place L bracket in position as shown and secure with the 2 black 10's using a #2 square bit.





Install Right Ramp Side:

Bring right ramp side to the cabinet and place on the right side of the conveyor as shown.

Slide it to the rear of the cabinet and ensure that it locks into place over this tab.

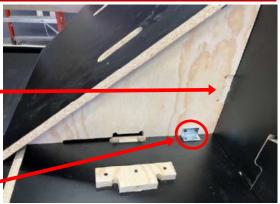
Locate 2 of black 10's from the hardware kit.

A5SCPH152

Secure right ramp side by installing the 2 black 10's and tighten using a #2 square bit.

Repeat this process to build the Left Ramp Side with part (B3) and install into the left side of the cabinet.

Ensure the notch is locked into place before installing the 2 black 10's.





Build Front Right Ramp Side:

Locate ramp side board (B2). There is a slight angle to these 2 boards, so ensure that the arrow etched into the wood is this direction and blue T molding is on this side.

Locate 8 of black 10's from the hardware kit.



Locate 2 of the triangle shaped wood supports labeled (B15)

Place the 2 triangle supports onto the ramp side board and secure with 8 black 10's using a #2 square bit.

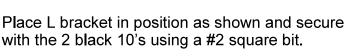
Note: There are bracket on both sides of the triangle supports.

Locate 1 of L bracket from the hardware kit

Locate 2 of black 10's from the hardware kit.











B15

B15

Install Right Ramp Side:

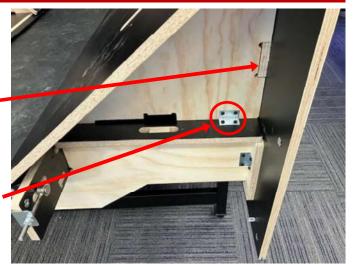
Bring right ramp side to the cabinet and place on the right side of the conveyor as shown.

Slide it to the rear of the cabinet and ensure that it locks into place over this tab.

Locate 2 of black 10's from the hardware kit.

A5SCPH152

Secure right ramp side by installing the 2 black 10's and tighten using a #2 square bit.



Repeat this process to build the Left Ramp Side with part (B1) and install into the left side of the cabinet.

Ensure the notch is locked into place before installing the 2 black 10's.



Locate 16 of 2" bugle screws (A5SCFH060) from the hardware kit.



Screw the 16 screws from the top down into the support braces into the pilot holes locations using a # 2 bit.

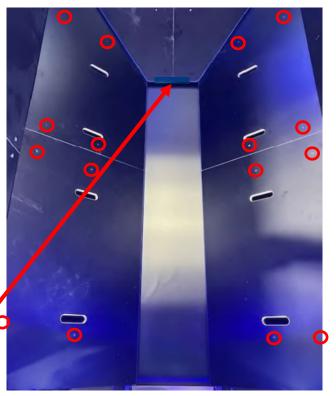
Locate the blue metal end protector (B14)



Locate 4 of black 10's from the hardware kit.



Attach the blue metal end protector by installing the 4 black 10's and tighten using a #2 square bit.



Target Cable Routing:

The cables for the target lights and target sensors will be routed down the left side of the cabinet. (The right side wall as your looking from the back)

Locate 9 of black 10's from the hardware kit.



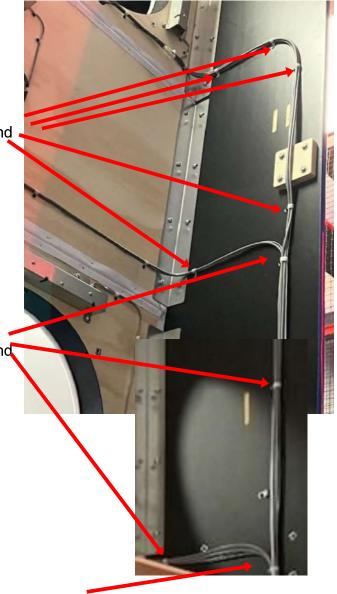
There are not pilot holes for these cable clamps, but position the clamps as shown:

Locate from the hardware kit 5 of 3/8" cable clamps and install over the cables in these locations.



Locate from the hardware kit 3 of 1/2" cable clamps and install over the cables in these locations.





Locate from the hardware kit 1 of 5/8" cable clamps and install over the cables in this locations.



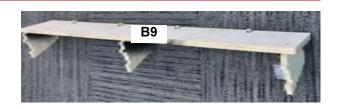
Install Upper Rear Wood Diverter:

Locate the upper rear ball diverter. (B9)

Locate 6 of black 10's from the hardware kit.



A5SCPH152



Carefully bring this rear wood divider to the top of the back of the game and set the notches into the holes in the back of the target board.

Secure the board using the 6 black 10's with a #2 square bit.





Install Metal Eye Bolts for Rear Tarp:

Locate the 16 of Barrel Nuts (A5PO9010) from hardware kit.

Locate 16 of Eye Bolts (A5BOEY020) from the hardware kit.

Locate 16 of Lock Nuts (A5NULO040) from the hardware kit.





Locate 16 of Black Washers (A5WAFL090) from the hardware kit.



Thread one locknut onto each eye bolt, and add a washer as shown.



These eye bolts will be installed into pilot holes on both sides of the back walls. The tarp will then clip into these bolts.

From the outside of the cabinet, insert a barrel nut into these 16 locations.

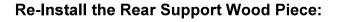
Using a 1/8" allen head wrench to secure the barrel nut, thread the eye bolt into the barrel nut so it is finger tight.

Tighten the lock nut using a 3/8: wrench to secure each eyebolt.

Ensure the eye bolt loops are toward the inside of the cabinet as shown.

Blue T-Molding is at the rear of the cabinet.





The rear support piece that was previously removed, can now be re-installed by sliding the board into the groove.

Secure using the 4 black 10's using a #2 square bit.









Install Lower Rear Diverter Board:

Locate the lower rear divider board. (E1)

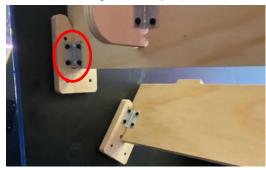
Locate 4 of black 10's from the hardware kit.

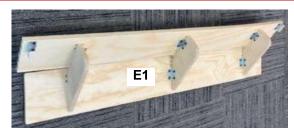


A5SCPH152

Bring the lower rear divider board to the back of the cabinet and install by sliding it down into the grooved. wood slots.

Secure using the 4 black 10's using a #2 square bit.







Finish Target Cable Routing:

Locate from the hardware kit 4 of 5/8" cable clamps and install over the cables in this locations.



Locate 4 of black 10's from the hardware kit.



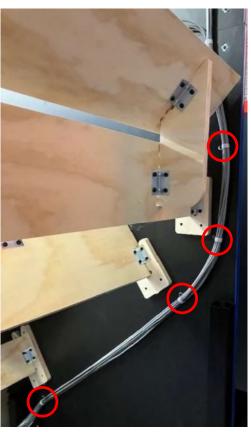
A5SCPH152

Secure using the 4 black 10's using a #2 square bit.

Route the lower section of cables down and into the hole in the circuit board box.

We will plug these cables into the board later.





Install Rear Tarp:

Locate the black tarp with attached carabiners.



Bring narrow side to the top of the game and clip the carabiners into the eye bolts along the top edge.



Clip the carabiners into the 8 eye bolts along each side.



Finish by clipping the carabiners into the 6 eye bolts along the bottom.

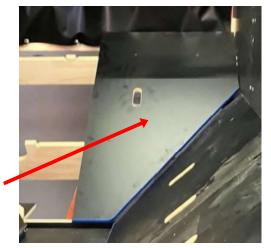


Install Rear Ramps

Locate the left and right rear ramp boards. (B5) & (B6)







Bring the right rear ramp board into the cabinet and position as shown.

Ensure that the tabs on all of the cross supports are sunk into the rear ramps tightly.

It may be helpful to have 2nd person behind the game to help position tabs.

Bring the left rear ramp board into the cabinet and ensure the tabs are sunk into the rear ramps also.

hardware kit.

Locate 4 of black 10's from the

A5SCPH152

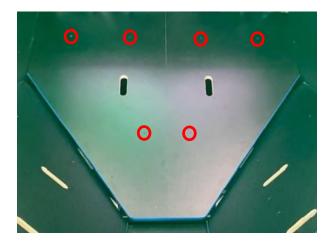
Install the 4 black 10's into the L bracket under panel and secure using a #2 square bit.



Locate 6 of 2" bugle screws (A5SCFH060) from the hardware kit.



Screw the 6 screws from the top down into the support braces into the pilot holes locations using a # 2 bit.



Connect Front Console:

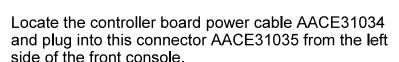
Remove the front console from the pallet and bring close to the front of the cabinet assembly.

Locate the motor power cable AACE31000 and plug into this connector AACE31001 rom the right side of front console.



Route the motor power cable under the cabinet and secure into clips on the right side of the cabinet.

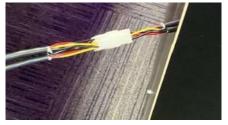
Plug this cable into the conveyor motor connector.

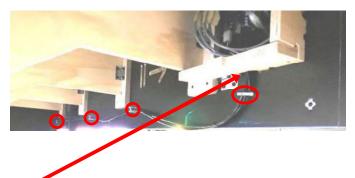


Locate USB cable coming out from the front console and bring it along side the power cable to the rear cabinet assembly.

Route the controller board power cable and the USB cable under the cabinet and secure into clips on the left side of the cabinet.

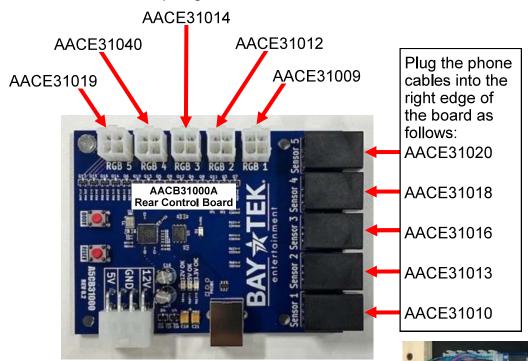






Route these 2 cables into the hole up into the box.

Plug the LED cables into the top edge of CB31000A board as follows:



Locate 2 of plastic wire ties A5TWNY020 from the hardware kit. Bundle up the slack wires and attach the wire ties so they do not hang down under the cabinet.

Locate cover piece for the box. (B13)

Locate 2 of 2" bugle screws (A5SCFH060) from the hardware kit.



B13

Install the 2 screws to secure the cover using a # 2 bit.





Shimmy the front console closer to the rear cabinet assembly.

Important: Ensure that the 2 cables, one on the right side and one on the left side of the cabinet are up and out of the cabinet as it is being pushed together.

We will plug these in later.



Locate the 2 Front Connector Plates.(B10) (A5ME31001)

Locate 12 black bolts from the hardware kit.





A5SCPH085

Install one Front Connector Plate onto the left side of cabinet as shown.

Note: Ensure the off-set holes are to the top, lower hole to the front of the cabinet.

Hand thread 3 of the bolts into the holes of the connection plate. Leave loose for now.

Push front console tight against rear cabinet and check for holes to line up. Ensure all cables are clear and do not get pinched.

If these holes do not line up, the rear cabinet can be raised by adjusting the leg levers with a 15/16" wrench.

Hand thread the remaining 3 bolts into this bracket.

In a similar way, install the other Front Connector Plate onto the right side of cabinet.

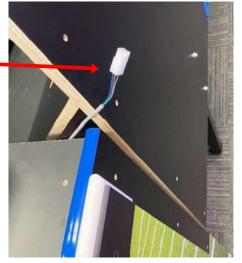
Note: Ensure the off-set holes are to the top, lower hole to the front of the cabinet.

Hand thread the 3 bolts into the holes of the connection plate.

Again, If these holes do not line up, the rear cabinet can be raised by adjusting the leg levers with a 15/16" wrench.

Hand thread the remaining 3 bolts into this bracket.

After all 12 bolts have been started, tighten all bolts with a # 2 square bit.





Install the 2 LED panels:

Locate right side LED Panel assembly.

Locate 4 of bolts and 2 nuts from the hardware kit.

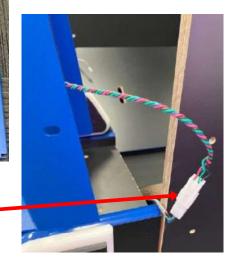


Locate 3 black bolts from the hardware kit.



Bring the right side LED Panel up onto the right side of the front console.

Plug in the LED cable to the main cabinet harness. CE22039 to CE31017



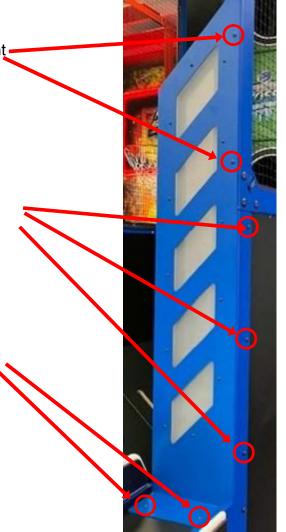
Install 2 of the A5SCHX025 bolts and 2 nuts in the right side and tighten all using a 5/32 hex bit.

Install 3 black bolts (A5BOPH312) into the side holes. Tighten using a # 2 square bit.

Install 2 of the A5SCHX025 into the bottom mounting flange.

Tighten using a 5/32 hex bit.

Repeat the process for the left side LED panel.



Install Lower Crossbar:

Locate right side LED Panel assembly. (B12)

Locate 4 of bolts and 4 nuts from the hardware kit.



Install 2 of bolts and 2 nuts into the left side, and install 2 of bolts and 2 nuts into the right side.

Tighten using a 5/32 hex bit.



Locate the power cord (A5CORD29). It will plug into the right back of front console.

Remove the 7 screws using a # 2 square bit to access the line filter socket into which the power cord will plug.







The power cord should then be plugged into the wall socket.

Open the front door of the game and flip the rocker switch on the power strip to power on the game.

The game is now set up and ready to play! Enter the menu to adjust settings to your specific location. Price per play / Ticket Payout / etc..

