



KLASSIKSERIE

Original operating instructions

Weber tyre changer
Model: Classic 1021



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The information contained in these operating instructions has been carefully checked, but errors cannot be completely ruled out. These instructions are intended for users with technical knowledge in the field of vehicle inspection and repair. We reserve the right to make technical and content-related changes.

All images shown are sample images. Colour deviations possible!

1 Security

1.1 Introduction

The operating instructions are an integral part of a tyre changer.

An expert is someone who has sufficient knowledge in the field of tyre technology based on their professional training and experience and is familiar with the relevant national regulations, accident prevention regulations and generally recognised rules of technology:

z. e.g. BG regulations, DIN standards, VDE regulations, technical regulations of other member states of the European Union.

No liability is accepted for personal injury, damage to the wheel, tyres and the tyre changer caused by failure to observe these operating instructions.

The following safety instructions warn of dangers and are intended to help prevent personal injury and damage to property. For your own safety, compliance with the safety instructions in this operating manual is absolutely essential. In addition, the applicable national and international safety regulations of the responsible authorities for occupational safety and accident prevention must be observed. Each operator is responsible for compliance with these regulations.

1.2 Safety instructions for commissioning

The tyre changer is approved for installation and use in dry rooms. Installation in damp, wet or potentially explosive atmospheres is not permitted.

The operator is responsible for selecting the installation site, the ground conditions, the load-bearing capacity of suspended ceilings, etc. It must be ensured by testing or architect's specifications that the ground conditions meet the requirements or that foundations are laid that fulfil the requirements.

The mains connection on site may only be carried out by authorised electrical contractors. National regulations must be observed.

1.3 Safety regulations for operation

The operating instructions must be accessible and must be observed by every user. The statutory accident prevention regulations must be observed. Statutory provisions and regulations take precedence over the operating instructions.



Follow instructions

The tyre changer may only be operated by authorised and instructed persons who have reached the age of 18.

Please read all safety regulations and technical instructions for this machine before setting up, connecting and operating the machine.

The machine was manufactured in compliance with ISO 9000 regulations. The design takes into account the requirements for outstanding quality and user-friendly utilisation.

The operating instructions contain all relevant data on the machine. Keep the operating instructions in a safe place for future reference.

The tyre changer must not be set up in extremely hot or cold environments. Avoid placing the machine too close to radiators, gas and water taps, humidification systems, air conditioning systems or other risky devices.

The tyre changer should not be permanently exposed to direct sunlight.

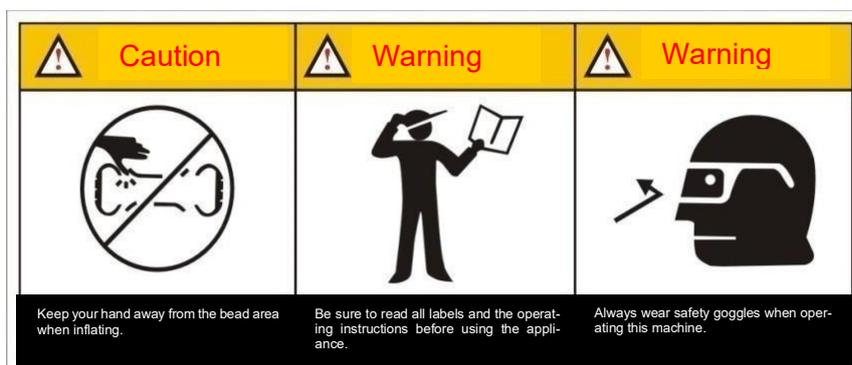
Prevent liquids from entering the machine.

The machine should not come into contact with corrosive liquids or other substances that could damage the surface.

The appliance must be installed on a level, load-bearing surface. Ensure that vibrations of the floor caused by other devices or influences are excluded. The machine must be secured to the floor.

Only properly instructed and qualified personnel may be authorised to use this machine.

All modification and conversion work on the machine not authorised by the manufacturer can lead to considerable damage to property and personal injury. The manufacturer / supplier accepts no liability for this



Electric shock!



Do not hold any parts of your body under the tool head.



When the tire is being unseated, the bead breaker blade moves to the left, and the operator must not stand between the bead breaker blade and the tire.



When inflating, you must ensure that the wheel is firmly fixed.

At work you should not open long hair, no loose clothing and do not wear jewellery.

Do not reach for the handle during operation. under the tool head,



Note: If the clamping cylinder is open when the tyre is pressed, it can injure the operator's hand. Note that the hand should not touch the side wall of the tyre

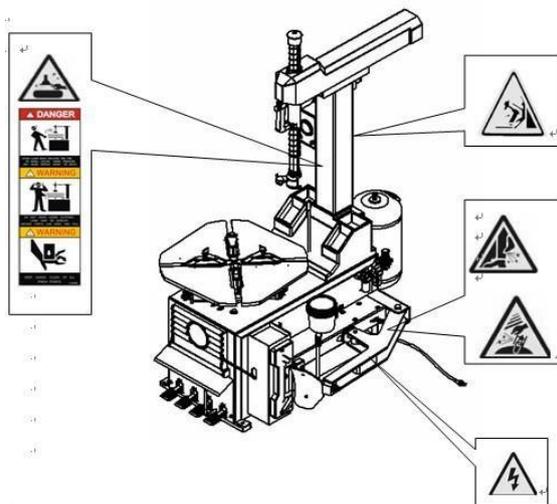


When clamping the rim, neither your hand nor any other part of your body should be between the clamping jaw and the rim.



Do not stand behind the column to avoid injury to personnel when swivelling the column.

Make sure that the safety stickers are complete. If they are not clearly legible, you should affix new safety stickers. Operators should see the safety stickers clearly and understand the meaning of the stickers.



This machine may only be used for the purpose for which it was designed by the manufacturer. Any other use is not permitted.

Unauthorised interventions or modifications to the machine are not permitted.

The correct function of the safety devices must be checked regularly. Safety devices must not be put out of operation or their function manipulated in any other way. The wheel balancer must not be used if there are any irregularities in the safety devices.

Weber GmbH accepts no liability for damage caused by improper operation and misuse.

1.4 Safety instructions for service work

Maintenance and repair work may only be carried out by authorised service technicians of the contractual partners of Weber GmbH.

Before carrying out maintenance and repair work, the tyre changer must be disconnected from the power supply (main switch off, fuse off). Suitable measures must be taken to prevent it from being switched on again.

Work on the electrical part of the tyre changer or on the supply line may only be carried out by authorised experts or electricians.

1.5 Safety devices on the tyre changer

Dead man's handle pedals:

The respective function of the foot pedals is only active as long as the pedal is depressed.

Attention:

All safety instructions must be strictly adhered to before and during commissioning of the machine. Mechanics or other authorised persons must be thoroughly trained before using the machine. The safety instructions must be signed by every authorised person

2 Technical manual

2.1 Scope of delivery

The scope of delivery of the tyre changer includes

1	Tyre changer
1	Plastic cover for mounting arm "large"
1	Plastic cover for month arm "small"
1	Spring
1	Spring cover incl. screw
1	Bead breaker bucket
1	Chucks
1	Empty plastic container for assembly paste
	Various spare parts for mounting head
1	Tyre inflator incl. spiral hose 7
1	Hook / holder for tyre inflator
4	Plastic protection for clamping claws

Optionally available



140254

Weber HP-Klassik-R
auxiliary mounting arm

The tyre changer can be equipped or used with accessories to simplify the operator's work. Only original accessories from the manufacturer may be used.

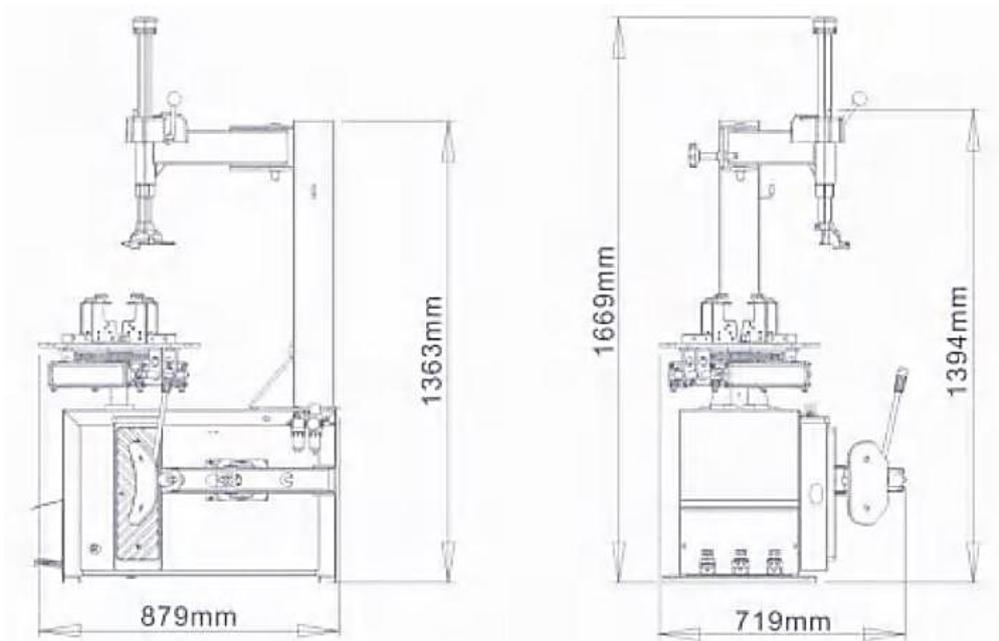
You can find these accessories in the online shop at www.weber-werke.de.

2.2 Technical data

Rim clamping area outside	10 - 18 inch
Inner rim clamping area	12 - 21 inch
Wheel width max.	230 mm
Wheel diameter max.	960 mm
Assembly speed	6 rpm / 12 rpm.
Electrical connection	230 V / 1 Ph / 50 Hz
Engine power	1.1 kW
Air requirement	8-10 bar
Forcing force	2500 kg
Tyre inflation pressure max.	3.2 bar
Noise level	< 70 dB
Working temperature	0- 45 °C
Dead weight	approx. 160 kg

Note: Technical data subject to change without notice

2.3 Tyre changer dimensions



2.4 Description of the tyre changer



1	Vertical spring
2	Hexagonal shaft
3	Tool head
4	Clamping jaw
5	Turntable
6	Front panel
7	Pedal for turntable
8	Clamp pedal
9	Depressor pedal
10	Chucks
11	Tyre support
12	Bead breaker bucket
13	Bead breaker arm
14	Push-off shovel handle
15	Clamping cylinder
16	Mounting column

3 EU Declaration of Conformity

We

Weber GmbH
Sülzbach 1
37293 Herleshausen

hereby declare that the machine designated below, by virtue of its design and construction and in the version placed on the market by us, complies with the relevant essential health and safety requirements of the following EC Directive(s) as amended.

This declaration loses its validity in the event of improper use, as well as in the event of assembly, conversion or modifications not agreed with us.

Designation: Tyre changer

Model: Classic 1021
Manufacturer's designation: (LN850)

Serial number:

Relevant EC Directive: 2006 / 42 / EC Machinery Directive
2014 / 30 / EU EMC Directive
2011 / 65 / EU RoHS Directive

In particular, the following Standards used:

EN ISO 12100:2010 Safety of machinery - General principles for design
EN 60204-1:2018 Safety of machinery - Safety of machinery
EN17347:20121 Road vehicles - Machinery for the fitting of vehicle tyres
EN IEC 61000-6-2:2019 Electromagnetic compatibility
EN IEC 61000-6-4 :2019 Electromagnetic compatibility
EN 62321-1 :2013 Method for the determination of substances in electronic products

Reference number of the technical data: F-353-20-0728-22-01-A
F-CE-20-1019-22-01-B
F-CE-20-1013-22-01-C

Certificate: C-353-20-0728-22-01-A1
C-CE-20-1019-22-01-B1
C-CE-20-1019-22-01-C1

Valid until 09 November 2027

Issuer of the certificate: CTI-CEM International Ltd,
Unit 200 Greenogue Business Park,
Grants Lane, Rathcoole
Co Dublin. Ireland
Identification number: 2845

Authorised person to compile the technical documents: Andreas Weber
(address as above)

Herleshausen, December 2022

Place/Date

Andreas Weber / Managing Director

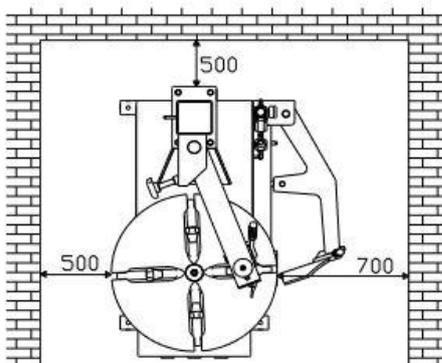
4 Preparation of the tyre changer

4.1 Foreword

The operating instructions must be read and followed exactly before removing from the packaging. Failure to do so will result in exclusion of liability and warranty. Please note that incorrect installation can result in danger to life and limb. Weber GmbH accepts no liability, guarantee or warranty for products and parts thereof destroyed by incorrect installation or handling. Please refer to the chapter "Initial commissioning by an expert".

4.2 Set up

When setting up the machine, ensure that the applicable safety regulations are observed. There should be a free space between the machine and the neighbouring walls / surfaces. This can be found in the illustration.



4.3 Choice of location

The tyre changer is approved for installation in closed, dry workshop areas. Use in damp, wet or potentially explosive atmospheres is not permitted.

4.4 Electrical connection

All electrical connection work may only be carried out by a qualified electrician in accordance with the regulations of the VDE and/or the responsible energy and supply company. All applicable CE or DIN regulations must be complied with.

Have the power cable connected by a qualified electrician.

(The turntable must turn to the right when the pedal is pressed down).

This sticker is located on the rear right-hand side of the machine and indicates where the earthing cable should be connected.



4.5 Floor condition / installation surface

The tyre changer must be set up on a sufficiently firm floor that can withstand the force exerted on the floor support surface. The support surface must be level. The operator is responsible for selecting the correct installation location and ensuring the load-bearing capacity of the floor. The concrete quality must be C20/25.



CAUTION: Floors that do not fulfil the requirements can cause serious damage to property and personal injury.

Use fixing anchors that fit into the fixing holes provided on the machine to ensure proper anchoring to the floor.

Use the following heavy-duty anchors for fastening:
Fischer bolt anchor FBN II 10/30

If the unevenness of the floor is more than 0.25%, shims of sufficient size can be used as levelling material.

For proper operation, it is essential to anchor the tyre changer in the foundation.

5 Mounting the tyre changer

5.1 Mounting the tyre changer

After unpacking, remove the accessories from the machine, the arm (Fig. 3) and the column assembly (Fig. 3). Remove the screw and washers from the housing.

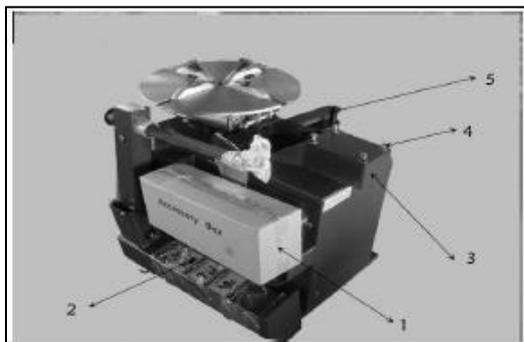


Fig.1

Place the column on the body. The direction of the warning sign is forwards. Align the holes on the base plate of the column with the screw holes in the body. Refit the removed screw, the elastic ring and the plate ring as well as the removed plate ring. The torque is 70 Nm (Fig. 2). Use a torque spanner.



Fig.2

Use a spanner to remove the hexagonal shaft (Fig. 3) of the screw and remove the vertical cap (Fig. 3). When you remove the screw on the vertical shaft cap, you must lock the hexagonal shaft with the locking lever to prevent it from slipping and to avoid damaging the machine or even injuring personnel!

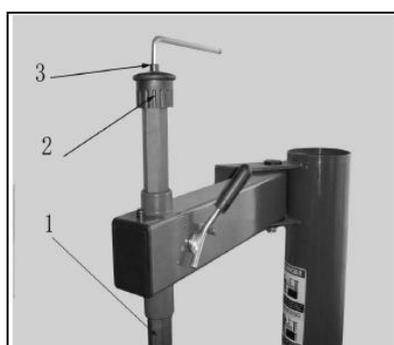


Fig.3

Install the spring (Fig. 4-1) in the vertical axis. Install the vertical shaft cap and install the removed screw. Insert the handwheel into the nut of the rocker arm (Fig. 4- 2).

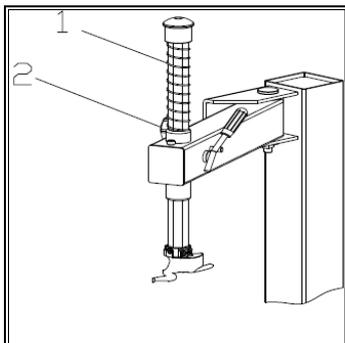


Fig.4

Remove the lock nut at the front end of the piston rod (Fig. 5-1) and use the spanner to remove the nut on the bracket (Fig. 5-4). Remove the screw (Fig. 5-3) and attach the spring (Fig. 5-5).

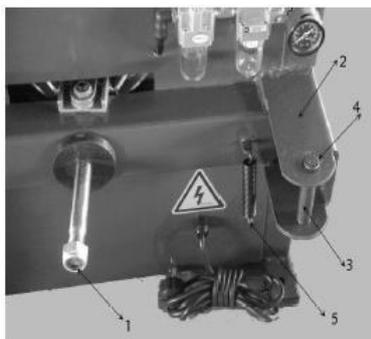


Fig.5

Place the axis of the bead breaker blade in the support plate on the housing (Fig. 6-1) to align the hole, install the bolt (Fig. 6-2) and fit the locking nut (Fig. 5-4). Guide the piston rod (Fig. 7-2) through the hole in the push-off blade (Fig. 7-1). The surface of the sliding sleeve must face outwards (Fig. 7). Fit the removed nut (Fig. 5-1) at the front end of the piston rod. The distance from the edge of the bead break plate to the bead brake rubber is 30 to 40 mm (Fig. 8). Insert the spring. (Fig. 6-3).

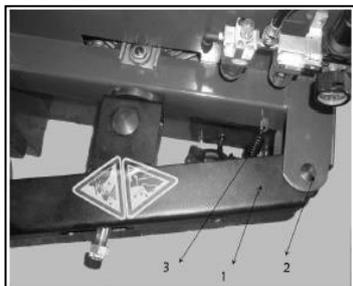


Fig.6

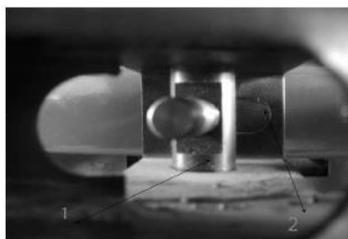


Fig.7



Fig.8

5.2 Mounting the maintenance unit

The assembly of the maintenance unit, which is designed to protect against damage, is supplied as an unassembled unit. Before installation, you should fit a suitable air connection to be used in your workshop.

Fasten the maintenance unit with the screw on the right-hand side of the tyre changer. (Fig. 1)



Fig.1

Connect the air hose. Loosen the adapter on the Ø8 PU hose on the side of the housing and insert it into the elbow fitting. See Fig. 2 & 3. The adapter must prevent the hose from slipping into the housing.



Fig. 2

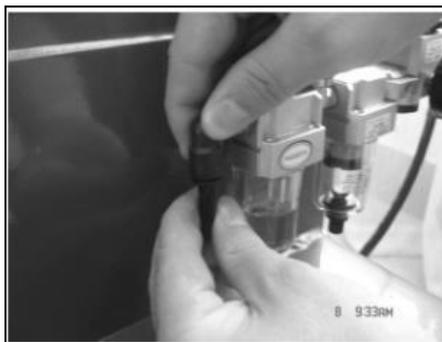


Fig. 3

Connect the air source: Insert the adapter of the air source into the groove (Fig. 3) of the open nut on the air source fitting. Tighten the open nut and connect the air source.

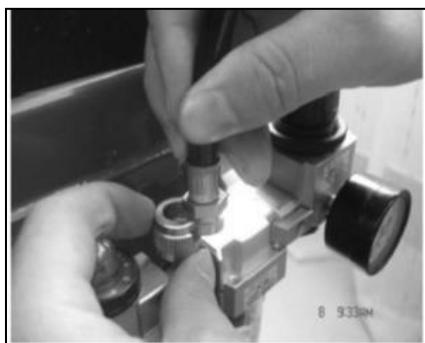


Fig. 4

The maintenance unit is already preset at the factory! If you still need to make changes, please do so as follows!

Pressure: Lift the pressure adjustment knob (Fig. 5-1) and turn it clockwise to increase the air pressure. In the meantime, the air pressure drops in relation to the clock.

Oil supply: Use the screwdriver to turn the screw (Fig. 5-2). Turning it clockwise slows down the oil drop speed. When it is turned anti-clockwise, it becomes fast.

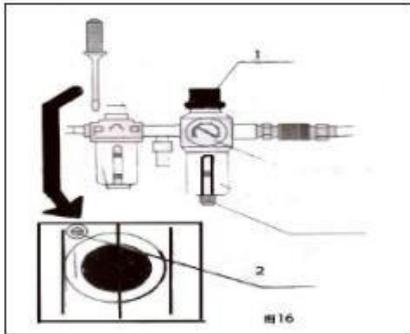


Fig. 5

Check the oil level in the oiler and top up the compressed air oil if necessary.

5.3 Daily maintenance

Clean the following components and parts and carry out a visual inspection.

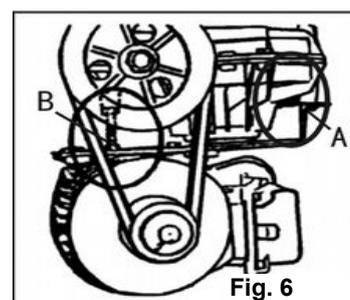
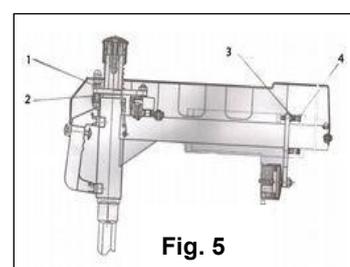
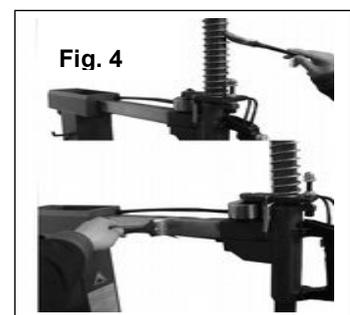
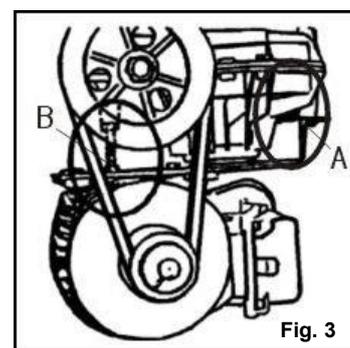
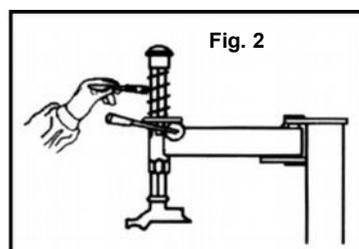
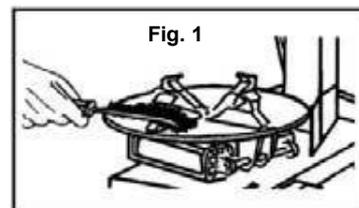
Maintenance and care of the machine must be carried out by technically experienced/authorised personnel.

- Turntable
- Bead breaker bucket
- Mounting head
- Maintenance unit

5.4 Monthly maintenance

- Check the air pressure oil at the maintenance fitting. Use resin- and acid-free special oil for pneumatic tools.
- Basic cleaning of all moving parts of the mounting plate (Fig. 1). Lightly greasing the clamping jaws ensures that they function perfectly.
- Check all screw and bolt connections of the clamping mechanism, including the cylinder unit and the entire machine.
- The hexagonal shank of the mounting head, including the spring acting over the laterally swivelling arm, must be kept clean and greased (Fig. 2).
- Check that the eccentric for fixing the mounting head (Fig. 2) is working properly and is seated exactly.
- Check the V-belt tension of the drive and adjust it if necessary (Fig. 3).
- Ensure that the workplace is clean and remove dirt and loose objects lying around.
- With frequent use, it is necessary to lubricate all moving parts weekly.
- Machine parts that are subject to wear and pose a safety risk must be replaced immediately.
- The hexagonal shaft of the mounting head and the horizontally movable arm must be cleaned and greased. (Fig. 4)
To do this, remove the plastic cover.
- Kontrollieren Sie die Funktionsweise der pneumatisch betätigten Klemmplatten für die Arretierung der Horizontal und Vertikalbewegungen. Ein nachjustieren ist an den Schrauben 1-4 möglich. (Abb. 5)
- Ensure that the workplace is clean and remove dirt and loose objects lying around.
With frequent use, it is necessary to lubricate all moving parts weekly.
- Check the V-belt tension of the drive and adjust it if necessary by adjusting the screw connections A and B (Fig. 6)
- Machine parts that are subject to wear and pose a safety risk must be replaced immediately.

Damaged parts must generally be replaced with original parts.



6 Operating the machine

Only instructed persons are permitted to use the Klassik-1021 tyre changer.

6.1 Dismantling tyres

- Air release.
- Remove old balance weights from the rim (Fig. 1)
- Position the wheel on the bead breaker blade in such a way that the rim cannot be damaged.
- Ensure that there is no risk of crushing people when operating the bead breaker blade.
- The tyre should be pushed as far as possible towards the drop centre. The tyre bead and rim flange must be sufficiently coated with mounting paste (Fig. 2). Sufficient use of mounting paste facilitates the removal and mounting of tyres and reduces the stress on the machine.
- The bead breaking process must be repeated several times on each side of the wheel until the tyre is completely loose on the rim.
- Clamp the rim firmly onto the mounting disc using the claws. When fitting the wheel, select a clamping claw position that does not damage the rims. Clamping is possible from the outside or inside (Fig. 3 & 4).
- Make sure that all 4 clamping claws are correctly gripped by the clamped rim. This ensures that the rim/wheel is centred on the mounting plate.
- The entire mounting column can be swivelled forwards into the working position by pressing the pedal.
- Using the handle on the horizontal arm and by pressing down the mounting shaft, the mounting head can be brought into the working position close to the rim (Fig. 5) and locked in place by pressing a button on the handle. During the locking process, the mounting head moves back 1-2 mm so that the rim cannot be damaged if it is positioned exactly.

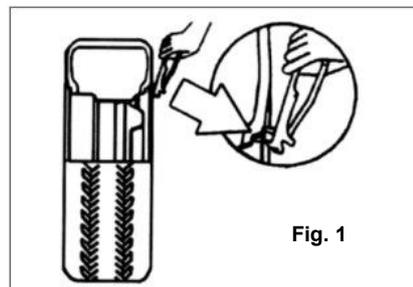


Fig. 1

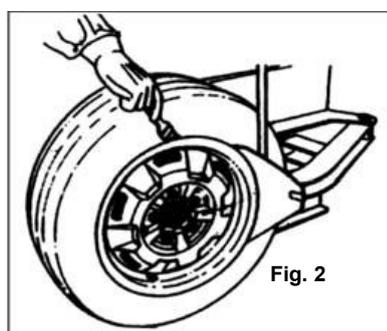


Fig. 2

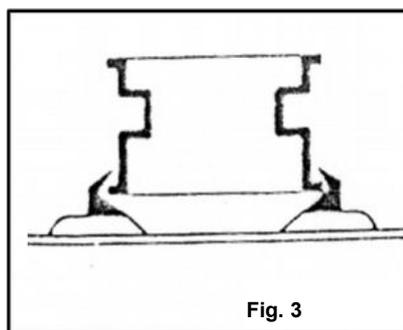


Fig. 3

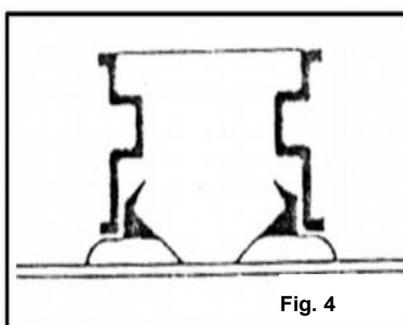


Fig. 4

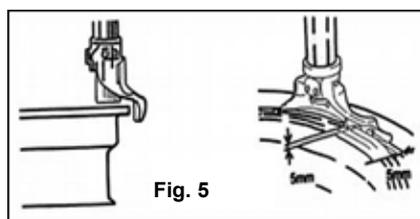


Fig. 5

The position of the mounting head is set to standard mounting at the factory. For special rims >12" and <18", it may be necessary to attach the mounting head to the hexagonal shaft in a different position.

- Use a tyre lever to lift the tyre bead on the mounting head over the rim flange.
- Press the pedal to turn the mounting disc clockwise. Hold the tyre lever for a short time. Make sure that the rotary movement and the
There is no risk of crushing when the tyre is lifted out (Fig. 6).
- Lift the completely loosened tyre and place the lower bead on the mounting head so that you can also remove the opposite bead without a tyre lever.
- Actuate the pneumatic control on the handle of the horizontal arm to release the horizontal and vertical locking of the mounting head. The mounting head is lifted by the spring tension.
- Press the pedal to open the mounting column so that you can remove the tyre and rim from the mounting plate unhindered.

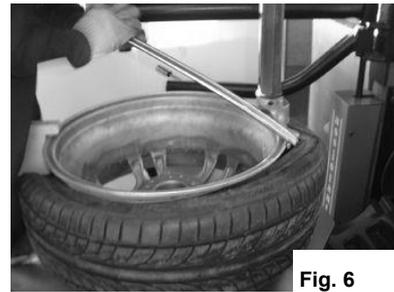


Fig. 6

6.2 Tyre fitting

Before starting fitting, check that the tyre and rim sizes match.

- Clamp the rims onto the mounting disc.
- Coat the inside and the rim flanges sufficiently with assembly paste.
- The tyre must be placed over the rim with the outer side facing upwards.
- The tyre beads should also be coated with mounting paste.
- Place the tyre bead over the mounting head so that the tyre is pulled into the rim when the mounting plate is turned.
- To mount the top side, press the tyre into the rim well and place it on the rim. Place the tyre bead over the mounting head in such a way that when the tyre is rotated the bead into the rim well.
- For tubular tyres, the inner tube must be inserted after fitting the inner side, that damage in the further assembly sequence is avoided.

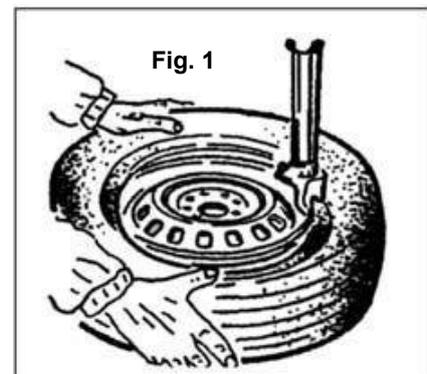


Fig. 1

rotated the

If the rim size is the same, it is not necessary to change the setting of the mounting arm and the mounting head.



All adjustment, assembly and disassembly work must be carried out with great care to avoid injury from moving parts.

After the tyre has been fitted, the tyre can be inflated using the hand tyre inflator (Fig. 2).

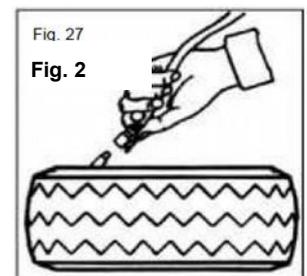
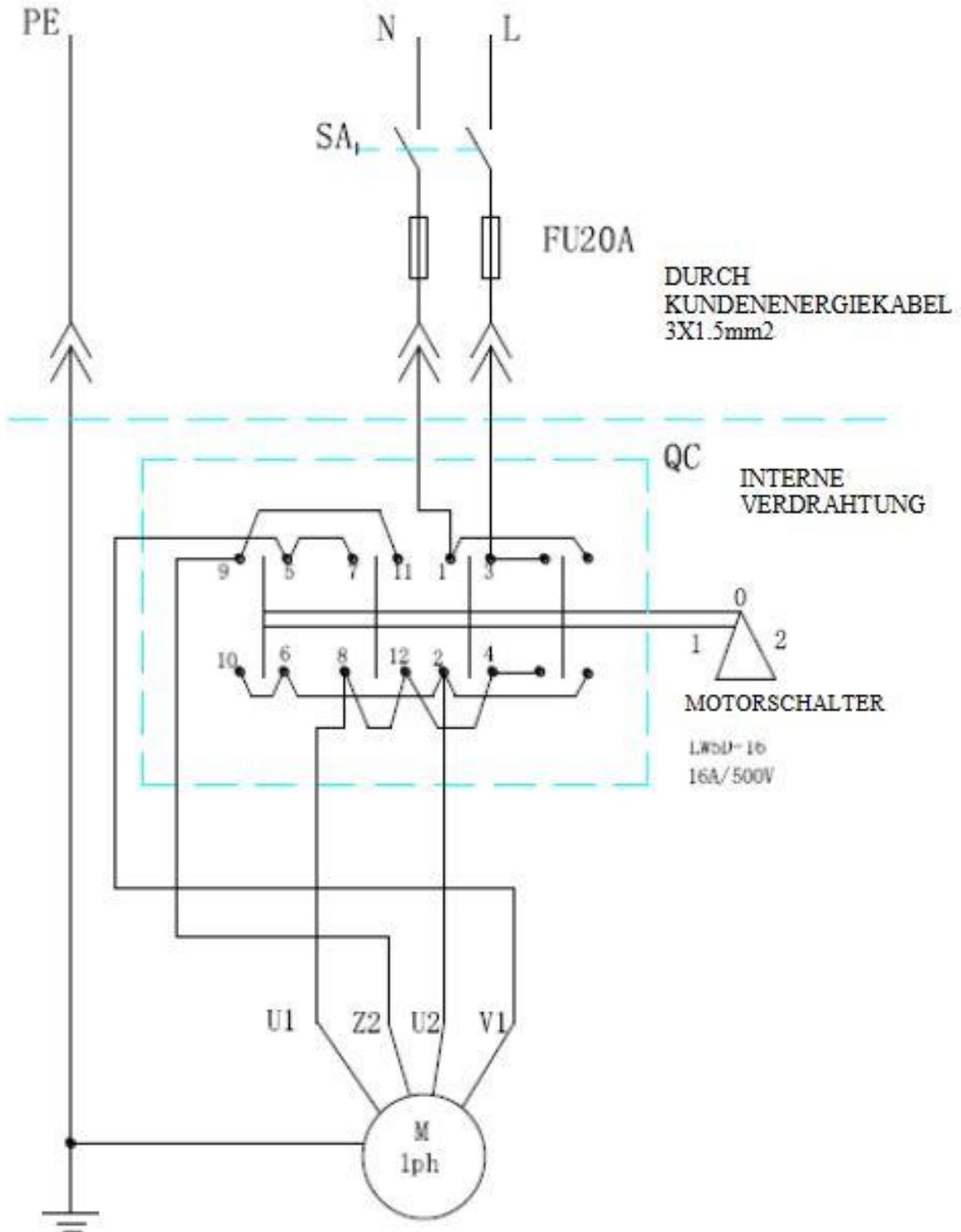


Fig. 27

Fig. 2

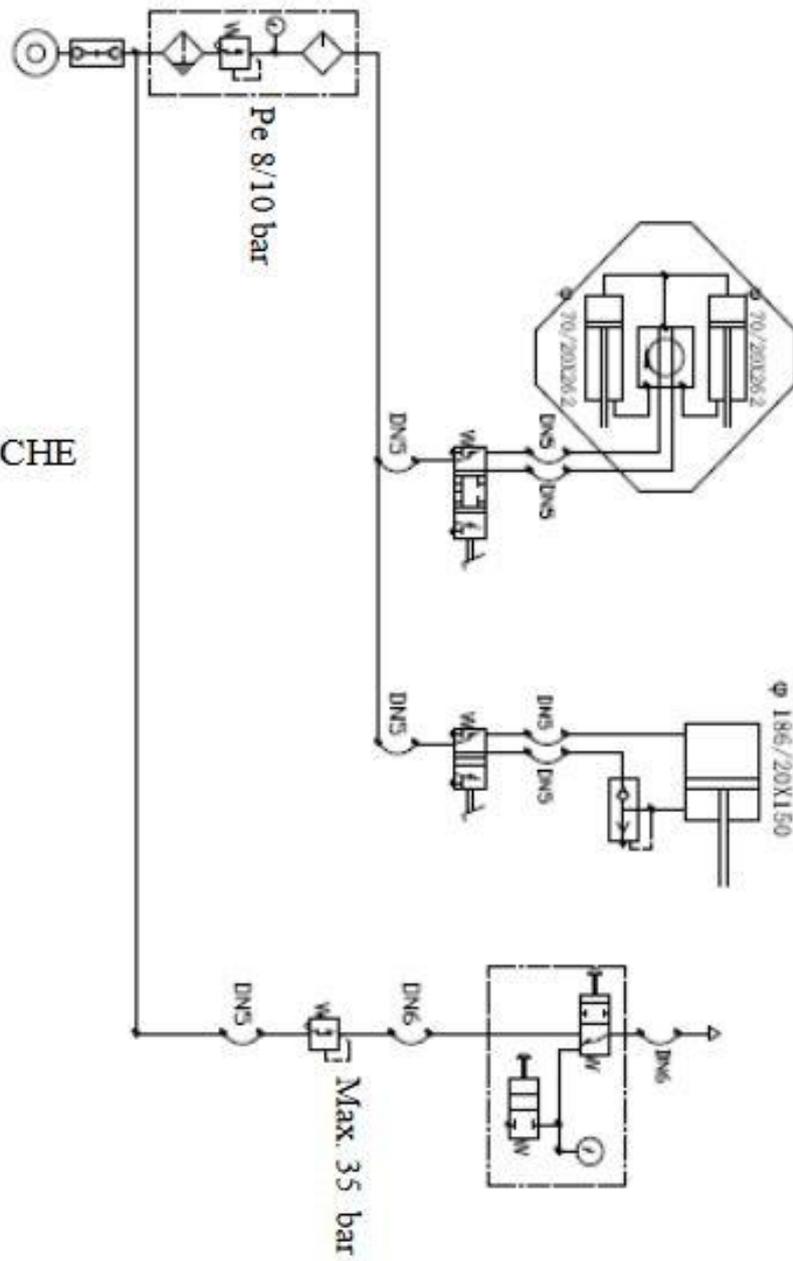
7 Circuit diagrams

7.1 Electrical circuit diagram



7.2 Pneumatic circuit diagram

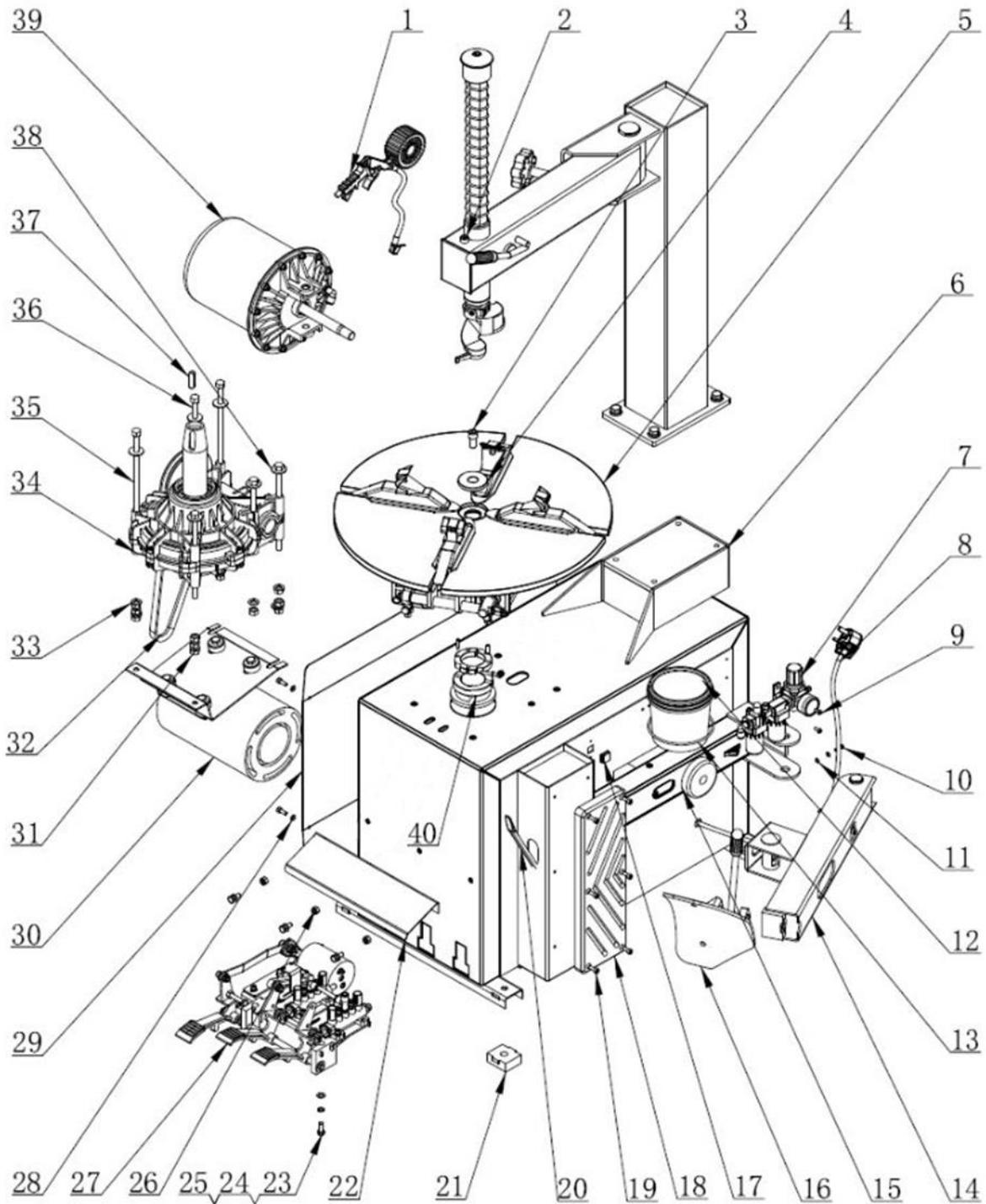
HALBAUTOMATISCHE
PNEUMATISCHE



8 Troubleshooting

FAILURE SEARCH	GROUND	SOLUTION
Turntable only rotates in one direction	<ul style="list-style-type: none"> - Universal switch contact defective 	<ul style="list-style-type: none"> - Change universal switch
The turntable does not rotate	<ul style="list-style-type: none"> - Belt damage - Straps too loose - Motor or power connection have problems - Universal switch contact defective 	<ul style="list-style-type: none"> - Changing the belt - Adjust the tension of the belt - Check motor, power connection and power cable - Replace motor off if it is burnt out - Replace universal switch
Turntable cannot clamp the rim	<ul style="list-style-type: none"> - Clamping claws worn - Air leak on the clamping cylinder 	<ul style="list-style-type: none"> - Replace clamping claws - Change the cylinder gaskets
Square and hexagonal shafts cannot be locked	<ul style="list-style-type: none"> - Locking plate not in position - Air outlet at the locking cylinder 	<ul style="list-style-type: none"> - Adjust the adjusting screw of the locking plate - Replace the cylinder sealing disc
Horizontal arm fault The vertical movement of the hexagonal bar clamps	<ul style="list-style-type: none"> - The locking position of the quadruple lock is not correct - The locking position of the hexagon lock is not correct 	<ul style="list-style-type: none"> - Adjusting the game - Adjusting the hexagon locking plate
Pedal hangs	<ul style="list-style-type: none"> - Damage to the pedal return spring 	<ul style="list-style-type: none"> - Return spring
The motor does not turn or the output torque is not sufficient	<ul style="list-style-type: none"> - Drive system jammed - Capacitor defective - Voltage not sufficient - Short circuit 	<ul style="list-style-type: none"> - Release the jam - Change capacitor - Repair connection
Cylinder output force not enough	<ul style="list-style-type: none"> - Air outlet - Mechanical fault - Insufficient air pressure 	<ul style="list-style-type: none"> - Replace sealing parts - Set the air pressure so that it meets the requirements

9 Spare parts list



NR	ARTIKELNUMMER	BESCHREIBUNG	ANZAHL
1	LIM10210229	Tire inflator	1
2	6004537	Swivel arm	1
3	5010032	M12x25 screw	1
4	LIM10210638	Clamping claw	4
5	60000106	clamping plate	1
6	6004526	Housing	1
7	LIM10210113	service unit	1
8	5004107	Cable/connector	1
9	5006007	M5x12 screw	2
10	5006042	M5x16 screw	1
11	5010045	M5 washer	2
12	STM100030	Bucket of assembly paste	1
13	504092	Retaining bracket	1
14	LIM10210518	pressure arm	1
15	LIM10210597	Rubber dampener for push-off cylinder	1
16	LIM10210513	pressure shovel	1
17	5004103	rubber block	1
18	LIM10210108	Rubber counter bearing puller	1
19	510074	M6x16 screw	10
20	WZ-MH500	tire lever	1
21	5004102	rubber foot	4
22	LIM10210105	Pedal cover	1
23	5010077	M8x20 screw	5

24	5004046	M8 washer	5
25	5000018	M8 lock washer	5
26	5002060	M8 nut	3
27	6000230	Complete pedal unit	1
28	5000007	M6 washer	4
29	6004530	Cover plate	1
30	6000180	electric motor	1
31	5010004	M10 bolt	14
32	5502039	bracket	1
33	5006005	M10 washer	14
34	LIM10210432	gearbox	1
35	5004006	M10x200 screw	4
36	5004004	M10x160 screw	2
37	5006044	slot nut	1
38	5004005	M10 washer	6
39	LIM10210528	release cylinder	1
40	LIM10210606	rotary valve	1

10 Initial commissioning

Attention

The fully completed proof of initial commissioning must be returned to the manufacturer in order to maintain the warranty claims

- Tyre changer professionally unpacked and transported to the installation site.
- Operating instructions read and understood
- Tyre changer set up and secured on level ground
- Electrical connection properly established
- Mounting column attached
- Basic settings checked or changed
- Tyre changer tested

No defects were found, so there are no objections to commissioning.

11 Disposal of the components

Dispose of tyre changer properly!

Improper disposal of tyre changers can cause environmental damage and be prosecuted under criminal law!

The machine consists of:

- Steel and aluminium (e.g. housing, turntable, plug)
- Copper (e.g. motor, electrical cables)
- Plastic (e.g. electrical cables)
- Electronic components (e.g. circuit boards)

ATTENTION: Please return the proof of initial commissioning prepared below to the manufacturer so that the WARRANTY CLAIMS are valid.

Detach and send or fax to Weber GmbH, Sülzbach 1, 37293 Herleshausen, Germany, Fax +49 (0) 5654-794

PROOF OF INITIAL COMMISSIONING

Tyre changer TYPE WEBER Klassik-1021, year of manufacture _____,

Serial-Nr. _____

Date of purchase: _____ Dealer address: _____

Date: _____

Signature: _____

Address of the operator

By fax to: +49 (0) 5654-794

Weber GmbH
Sülzbach 1
D-37293 Herleshausen



Installation video
Weber Classic 1021



Homepage Weber-Werke



Youtube channel Weber-Werke