DUO F1 PLUS



dormakaba Group

DUO F1 PLUS

Double-carriage key cutting machine for various types of keys.

Designed for cutting flat cylinder and vehicle keys, cruciform keys, bit and double bit keys, and mail box keys. The dedicated clamp also allows cutting of special keys such as Abus* and Abloy* without additional accessories.

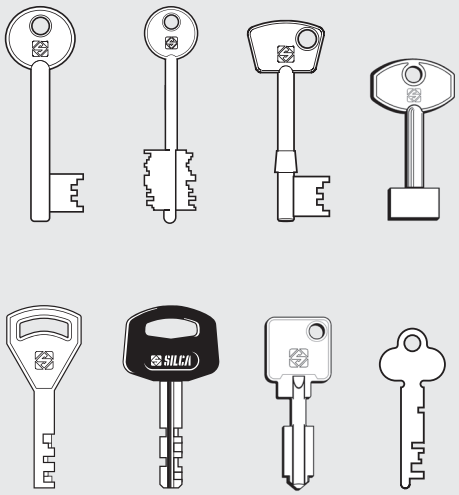
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KEY CUTS

LEFT CARRIAGE



RIGHT CARRIAGE

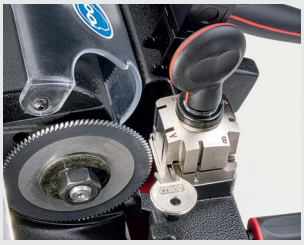


CE Duo F1 Plus has been designed and manufactured in full compliance with CE mark directives.

TECHNICAL DATA

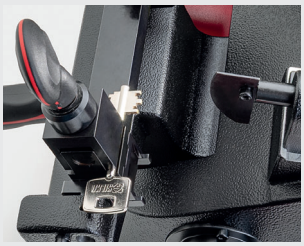
Power supply	230V-50Hz - 120V-60Hz
Motor	Single-phase, single-speed
Cutter speed	230V-50Hz: 1400 rpm 120V-60Hz: 1700 rpm
Cutter	High-Speed Steel (HSS)
Movements	By gear on carriage shaft
Maximum cutting length	Left carriage: 42 mm (1.65"); right carriage: 25 mm (0.98")
Dimensions	Width: 510 mm (20.08"); Depth: 450 mm (17.72"); Height: 280 mm (11.02")
Weight	23 kg (50.7 lbs)

MAIN FEATURES



FOUR-SIDED CLAMP

Four-sided left clamp for residential and vehicle flat keys, and cruciform keys.



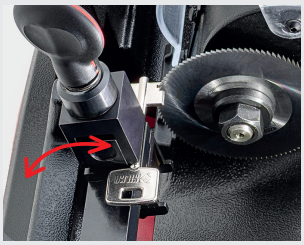
BIT AND DOUBLE BIT CLAMP

Right carriage for bit/double-bit keys. Maximum key length: 125 mm (4.92"). Maximum bit length 25 mm (0.98"). Pump keys with stem diameter greater than 26 mm (0.98").



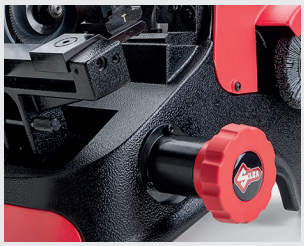
SPECIAL KEYS

Special key-holding system on the right carriage for Abus*, Abloy* and Luma* type keys.



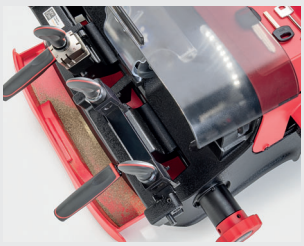
IDEAL EDGE RADIUSING

Right carriage tilting system for optimal radius cut on bit, double-bit keys.



OPERATIONAL FLEXIBILITY

Two modes of carriage movement:
- adjusted using a dedicated control knob;
- free movement with a release mechanism.



ERGONOMIC AND FUNCTIONAL

Closable tool storage drawer and large chippings tray.

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