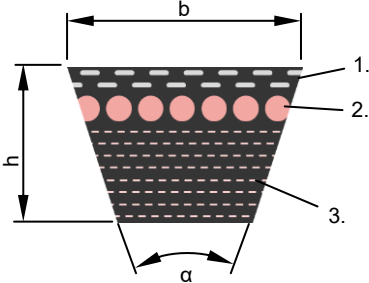
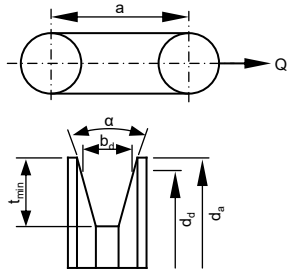
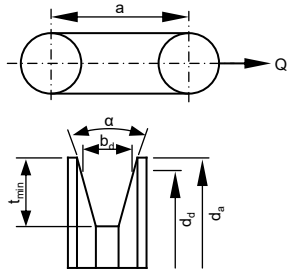
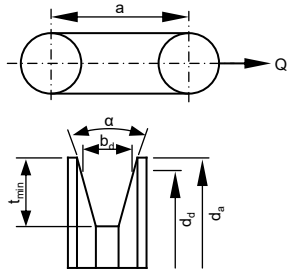


|                                                                                                            | 1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | 2                                                                                 | 3                                                                                   | 4                                                                                         | 5                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | 6              | 7    | 8 |                                                                                                            |      |                                                                                   |                                                                 |      |                                                                                    |                  |               |                                                                                    |                                                                                                                               |         |                                                                                                                                                                                                                                                                                                                                                                                                                            |         |               |                                                                                     |                                                                                           |         |          |            |          |                                                                                     |                                              |           |      |       |     |                                                                                     |                                                          |              |  |              |  |   |
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| A                                                                                                          | <table><tr><th>Richtlänge<br/>Datum length<br/>[mm]</th><th>Längentoleranz<br/>Length tolerance</th><th>Satztoleranz<br/>Set tolerance<br/>[mm]</th></tr><tr><td>605 &lt; Lp ≤ 900</td><td>± 1%</td><td>2</td></tr><tr><td>901 &lt; Lp ≤ 2000</td><td>± 1%</td><td>4</td></tr><tr><td>2001 &lt; Lp ≤ 2500</td><td>± 1%</td><td>6</td></tr><tr><td>2501 &lt; Lp ≤ 3550</td><td>± 1%</td><td>8</td></tr></table>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                   | Richtlänge<br>Datum length<br>[mm]                                                  | Längentoleranz<br>Length tolerance                                                        | Satztoleranz<br>Set tolerance<br>[mm]                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | 605 < Lp ≤ 900 | ± 1% | 2 | 901 < Lp ≤ 2000                                                                                            | ± 1% | 4                                                                                 | 2001 < Lp ≤ 2500                                                | ± 1% | 6                                                                                  | 2501 < Lp ≤ 3550 | ± 1%          | 8                                                                                  | <p>Prinzip-Skizze<br/>Principle sketch</p>  |         | <table><tr><th colspan="3">Profil / Section: X17 / BX</th></tr><tr><th>b [mm]</th><th>h [mm]</th><th>α [°]</th></tr><tr><td>17,0 ± 0,7</td><td>10,4 ± 1,1</td><td>39,0 ± 2</td></tr></table> <p>Aufbau des Riemens:<br/>1. Deckgewebe<br/>2. Polyester<br/>3. EPDM-Mischung mit quer gerichteten Fasern</p> <p>V-Belt construction:<br/>1. Fabric<br/>2. Polyester<br/>3. EPDM compound with transverse oriented fiber</p> |         |               | Profil / Section: X17 / BX                                                          |                                                                                           |         | b [mm]   | h [mm]     | α [°]    | 17,0 ± 0,7                                                                          | 10,4 ± 1,1                                   | 39,0 ± 2  | A    |       |     |                                                                                     |                                                          |              |  |              |  |   |
| Richtlänge<br>Datum length<br>[mm]                                                                         | Längentoleranz<br>Length tolerance                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | Satztoleranz<br>Set tolerance<br>[mm]                                             |                                                                                     |                                                                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                |      |   |                                                                                                            |      |                                                                                   |                                                                 |      |                                                                                    |                  |               |                                                                                    |                                                                                                                               |         |                                                                                                                                                                                                                                                                                                                                                                                                                            |         |               |                                                                                     |                                                                                           |         |          |            |          |                                                                                     |                                              |           |      |       |     |                                                                                     |                                                          |              |  |              |  |   |
| 605 < Lp ≤ 900                                                                                             | ± 1%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | 2                                                                                 |                                                                                     |                                                                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                |      |   |                                                                                                            |      |                                                                                   |                                                                 |      |                                                                                    |                  |               |                                                                                    |                                                                                                                               |         |                                                                                                                                                                                                                                                                                                                                                                                                                            |         |               |                                                                                     |                                                                                           |         |          |            |          |                                                                                     |                                              |           |      |       |     |                                                                                     |                                                          |              |  |              |  |   |
| 901 < Lp ≤ 2000                                                                                            | ± 1%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | 4                                                                                 |                                                                                     |                                                                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                |      |   |                                                                                                            |      |                                                                                   |                                                                 |      |                                                                                    |                  |               |                                                                                    |                                                                                                                               |         |                                                                                                                                                                                                                                                                                                                                                                                                                            |         |               |                                                                                     |                                                                                           |         |          |            |          |                                                                                     |                                              |           |      |       |     |                                                                                     |                                                          |              |  |              |  |   |
| 2001 < Lp ≤ 2500                                                                                           | ± 1%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | 6                                                                                 |                                                                                     |                                                                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                |      |   |                                                                                                            |      |                                                                                   |                                                                 |      |                                                                                    |                  |               |                                                                                    |                                                                                                                               |         |                                                                                                                                                                                                                                                                                                                                                                                                                            |         |               |                                                                                     |                                                                                           |         |          |            |          |                                                                                     |                                              |           |      |       |     |                                                                                     |                                                          |              |  |              |  |   |
| 2501 < Lp ≤ 3550                                                                                           | ± 1%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | 8                                                                                 |                                                                                     |                                                                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                |      |   |                                                                                                            |      |                                                                                   |                                                                 |      |                                                                                    |                  |               |                                                                                    |                                                                                                                               |         |                                                                                                                                                                                                                                                                                                                                                                                                                            |         |               |                                                                                     |                                                                                           |         |          |            |          |                                                                                     |                                              |           |      |       |     |                                                                                     |                                                          |              |  |              |  |   |
| Profil / Section: X17 / BX                                                                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                                                   |                                                                                     |                                                                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                |      |   |                                                                                                            |      |                                                                                   |                                                                 |      |                                                                                    |                  |               |                                                                                    |                                                                                                                               |         |                                                                                                                                                                                                                                                                                                                                                                                                                            |         |               |                                                                                     |                                                                                           |         |          |            |          |                                                                                     |                                              |           |      |       |     |                                                                                     |                                                          |              |  |              |  |   |
| b [mm]                                                                                                     | h [mm]                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | α [°]                                                                             |                                                                                     |                                                                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                |      |   |                                                                                                            |      |                                                                                   |                                                                 |      |                                                                                    |                  |               |                                                                                    |                                                                                                                               |         |                                                                                                                                                                                                                                                                                                                                                                                                                            |         |               |                                                                                     |                                                                                           |         |          |            |          |                                                                                     |                                              |           |      |       |     |                                                                                     |                                                          |              |  |              |  |   |
| 17,0 ± 0,7                                                                                                 | 10,4 ± 1,1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | 39,0 ± 2                                                                          |                                                                                     |                                                                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                |      |   |                                                                                                            |      |                                                                                   |                                                                 |      |                                                                                    |                  |               |                                                                                    |                                                                                                                               |         |                                                                                                                                                                                                                                                                                                                                                                                                                            |         |               |                                                                                     |                                                                                           |         |          |            |          |                                                                                     |                                              |           |      |       |     |                                                                                     |                                                          |              |  |              |  |   |
| B                                                                                                          | <p>Kennzeichnungsbeispiel / Marking example:</p> <div><div>optibelt SUPER XE-POWER PRO</div><div><div>Made in Germany<br/>Engineered in Germany</div><div>X17 2078 Lp BX 80</div><div>10<br/>2026</div></div><div><div>Produkt / Brand</div><div>QR Code</div><div>Werkscode / Plant code</div><div>Profil und Länge / Section and Length</div><div>Jahreszeichen / Year code</div></div></div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                   |                                                                                     |                                                                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                |      |   | B                                                                                                          |      |                                                                                   |                                                                 |      |                                                                                    |                  |               |                                                                                    |                                                                                                                               |         |                                                                                                                                                                                                                                                                                                                                                                                                                            |         |               |                                                                                     |                                                                                           |         |          |            |          |                                                                                     |                                              |           |      |       |     |                                                                                     |                                                          |              |  |              |  |   |
| C                                                                                                          | <p>Eigenschaften / Properties</p> <table><tr><td colspan="2">Längen-Messbedingungen nach DIN 2215 und ISO 4183<br/>Length measurement according to DIN 2215 and ISO 4183</td><td></td><td colspan="2">QR Code<br/>Verlinkung zur Produkseite /<br/>Link to product page</td></tr><tr><td rowspan="9"></td><td>dd [mm]</td><td>127,32 ± 0,05</td><td rowspan="2"></td><td>Symbol<br/>S=C plus / M=S<br/>Satzkonstant / Set constant</td></tr><tr><td>Ud [mm]</td><td>400</td></tr><tr><td>da [mm]</td><td>135,72 ± 0,05</td><td rowspan="2"></td><td>Symbol<br/>Elektrisch leitfähig gemäß ISO 1813<br/>Electrically conductive acc. to ISO 1813</td></tr><tr><td>bd [mm]</td><td>14,00</td></tr><tr><td>α [°]</td><td>34 ± 10'</td><td rowspan="2"></td><td>Symbol<br/>Wartungsfrei /<br/>Maintenance-free</td></tr><tr><td>tmin [mm]</td><td>15</td></tr><tr><td>Q [N]</td><td>300</td><td rowspan="3"></td><td>Symbol<br/>Temperaturbeständig /<br/>Temperature-resistant</td></tr><tr><td colspan="2">Ld = 2a + Ud</td></tr><tr><td colspan="2">La = 2a + Ua</td></tr></table> |                                                                                   |                                                                                     |                                                                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                |      |   | Längen-Messbedingungen nach DIN 2215 und ISO 4183<br>Length measurement according to DIN 2215 and ISO 4183 |      |  | QR Code<br>Verlinkung zur Produkseite /<br>Link to product page |      |  | dd [mm]          | 127,32 ± 0,05 |  | Symbol<br>S=C plus / M=S<br>Satzkonstant / Set constant                                                                       | Ud [mm] | 400                                                                                                                                                                                                                                                                                                                                                                                                                        | da [mm] | 135,72 ± 0,05 |  | Symbol<br>Elektrisch leitfähig gemäß ISO 1813<br>Electrically conductive acc. to ISO 1813 | bd [mm] | 14,00    | α [°]      | 34 ± 10' |  | Symbol<br>Wartungsfrei /<br>Maintenance-free | tmin [mm] | 15   | Q [N] | 300 |  | Symbol<br>Temperaturbeständig /<br>Temperature-resistant | Ld = 2a + Ud |  | La = 2a + Ua |  | C |
| Längen-Messbedingungen nach DIN 2215 und ISO 4183<br>Length measurement according to DIN 2215 and ISO 4183 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  | QR Code<br>Verlinkung zur Produkseite /<br>Link to product page                     |                                                                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                |      |   |                                                                                                            |      |                                                                                   |                                                                 |      |                                                                                    |                  |               |                                                                                    |                                                                                                                               |         |                                                                                                                                                                                                                                                                                                                                                                                                                            |         |               |                                                                                     |                                                                                           |         |          |            |          |                                                                                     |                                              |           |      |       |     |                                                                                     |                                                          |              |  |              |  |   |
|                          | dd [mm]                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | 127,32 ± 0,05                                                                     |   | Symbol<br>S=C plus / M=S<br>Satzkonstant / Set constant                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                |      |   |                                                                                                            |      |                                                                                   |                                                                 |      |                                                                                    |                  |               |                                                                                    |                                                                                                                               |         |                                                                                                                                                                                                                                                                                                                                                                                                                            |         |               |                                                                                     |                                                                                           |         |          |            |          |                                                                                     |                                              |           |      |       |     |                                                                                     |                                                          |              |  |              |  |   |
|                                                                                                            | Ud [mm]                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | 400                                                                               |                                                                                     |                                                                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                |      |   |                                                                                                            |      |                                                                                   |                                                                 |      |                                                                                    |                  |               |                                                                                    |                                                                                                                               |         |                                                                                                                                                                                                                                                                                                                                                                                                                            |         |               |                                                                                     |                                                                                           |         |          |            |          |                                                                                     |                                              |           |      |       |     |                                                                                     |                                                          |              |  |              |  |   |
|                                                                                                            | da [mm]                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | 135,72 ± 0,05                                                                     |  | Symbol<br>Elektrisch leitfähig gemäß ISO 1813<br>Electrically conductive acc. to ISO 1813 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                |      |   |                                                                                                            |      |                                                                                   |                                                                 |      |                                                                                    |                  |               |                                                                                    |                                                                                                                               |         |                                                                                                                                                                                                                                                                                                                                                                                                                            |         |               |                                                                                     |                                                                                           |         |          |            |          |                                                                                     |                                              |           |      |       |     |                                                                                     |                                                          |              |  |              |  |   |
|                                                                                                            | bd [mm]                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | 14,00                                                                             |                                                                                     |                                                                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                |      |   |                                                                                                            |      |                                                                                   |                                                                 |      |                                                                                    |                  |               |                                                                                    |                                                                                                                               |         |                                                                                                                                                                                                                                                                                                                                                                                                                            |         |               |                                                                                     |                                                                                           |         |          |            |          |                                                                                     |                                              |           |      |       |     |                                                                                     |                                                          |              |  |              |  |   |
|                                                                                                            | α [°]                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | 34 ± 10'                                                                          |  | Symbol<br>Wartungsfrei /<br>Maintenance-free                                              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                |      |   |                                                                                                            |      |                                                                                   |                                                                 |      |                                                                                    |                  |               |                                                                                    |                                                                                                                               |         |                                                                                                                                                                                                                                                                                                                                                                                                                            |         |               |                                                                                     |                                                                                           |         |          |            |          |                                                                                     |                                              |           |      |       |     |                                                                                     |                                                          |              |  |              |  |   |
|                                                                                                            | tmin [mm]                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | 15                                                                                |                                                                                     |                                                                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                |      |   |                                                                                                            |      |                                                                                   |                                                                 |      |                                                                                    |                  |               |                                                                                    |                                                                                                                               |         |                                                                                                                                                                                                                                                                                                                                                                                                                            |         |               |                                                                                     |                                                                                           |         |          |            |          |                                                                                     |                                              |           |      |       |     |                                                                                     |                                                          |              |  |              |  |   |
|                                                                                                            | Q [N]                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | 300                                                                               |  | Symbol<br>Temperaturbeständig /<br>Temperature-resistant                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                |      |   |                                                                                                            |      |                                                                                   |                                                                 |      |                                                                                    |                  |               |                                                                                    |                                                                                                                               |         |                                                                                                                                                                                                                                                                                                                                                                                                                            |         |               |                                                                                     |                                                                                           |         |          |            |          |                                                                                     |                                              |           |      |       |     |                                                                                     |                                                          |              |  |              |  |   |
|                                                                                                            | Ld = 2a + Ud                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                   |                                                                                     |                                                                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                |      |   |                                                                                                            |      |                                                                                   |                                                                 |      |                                                                                    |                  |               |                                                                                    |                                                                                                                               |         |                                                                                                                                                                                                                                                                                                                                                                                                                            |         |               |                                                                                     |                                                                                           |         |          |            |          |                                                                                     |                                              |           |      |       |     |                                                                                     |                                                          |              |  |              |  |   |
|                                                                                                            | La = 2a + Ua                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                   |                                                                                     |                                                                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                |      |   |                                                                                                            |      |                                                                                   |                                                                 |      |                                                                                    |                  |               |                                                                                    |                                                                                                                               |         |                                                                                                                                                                                                                                                                                                                                                                                                                            |         |               |                                                                                     |                                                                                           |         |          |            |          |                                                                                     |                                              |           |      |       |     |                                                                                     |                                                          |              |  |              |  |   |
| D                                                                                                          | <p>Wir beraten Sie gerne über die Produkteigenschaften und -anpassungen bei besonderen Anforderungen. Bitte beachten Sie auch die Hinweise in den Optibelt Dokumentationen. Irrtümer und technische Änderungen vorbehalten. <a href="http://www.optibelt.com">www.optibelt.com</a>, © Optibelt GmbH<br/>We would be pleased to offer advice about technical characteristics and drive design as well as special requirements. Further information can be found in Optibelt documentation. Subject to technical modification and change, errors and omissions excepted. <a href="http://www.optibelt.com">www.optibelt.com</a>, © Optibelt GmbH</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                                                                   |                                                                                     |                                                                                           | <div><div>optibelt Super XE-POWER PRO<br/>M=S</div></div> <table><tr><td>4</td><td></td><td></td><td></td></tr><tr><td>3</td><td></td><td></td><td></td></tr><tr><td>2</td><td></td><td></td><td></td></tr><tr><td>1</td><td>Freigabe</td><td>07.08.2026</td><td>CT</td></tr><tr><td>0</td><td>Erstellt</td><td>07.08.2026</td><td>MF</td></tr><tr><td>Zust.</td><td>Änderungen</td><td>Datum</td><td>Name</td></tr></table> <div>Profil X17 / BX<br/>Dateiname: Datenblatt_optibelt SUPER XE-POWER PRO M=S_X17.pdf</div> |                |      |   | 4                                                                                                          |      |                                                                                   |                                                                 | 3    |                                                                                    |                  |               | 2                                                                                  |                                                                                                                               |         |                                                                                                                                                                                                                                                                                                                                                                                                                            | 1       | Freigabe      | 07.08.2026                                                                          | CT                                                                                        | 0       | Erstellt | 07.08.2026 | MF       | Zust.                                                                               | Änderungen                                   | Datum     | Name | D     |     |                                                                                     |                                                          |              |  |              |  |   |
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