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SBR510

INSTALLATION PACKAGE		
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Bracket	6	
Bolt Pack	1	

Necessary Tools

Ratchet wrench with ½" socket Combination wrench Variable speed drill w/ 3/8" hex head drive Saftey glasses

STEP ONE: Determine proper bracket placement

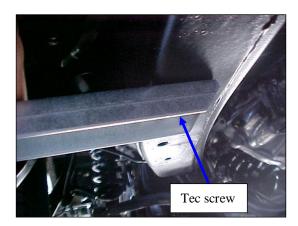
- Equally space brackets on the frame were the greatest amount of weight will be applied.
- Bolt the twist straps to the side of bracket using 3/4 bolt, And flange nut.
- Loosely tec screw brackets to bottom of frame as shown in (Fig A). Tighten but still be able to move bracket while attached.
- 3) Do this with all brackets putting them in their proper places.

STEP TWO: Attaching twist strap to bracket and pinch weld

- Place the running board on the brackets with the support Bolts falling thru the slots in the foot of the bracket
- 2) Hand tighten the board to the brackets using 5/16" lock nuts
- 3) Slide board in or out to desired location
- 4) Tighten down lock nuts under running board

STEP THREE: Installing twist strap to pinch weld

- Push board tight against vehicle and mark hole on pinch weld were you need to drill. (Fig. C)
- 2) Bolt strap to the pinch weld using a 5/16" bolt and flange nut.
- 3) Check that all brackets are tight before stepping on boards.



Toyota 4-RUNNER 95-02

