6" OVAL BAR

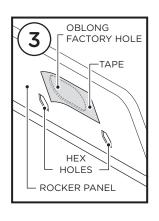
Components: Driver Side Step Bar Passenger Side Step Bar Qty 1 Driver Side - Rear Bracket Driver Side - Front & Center Bracket Qty 2 Passenger Side - Front & Center

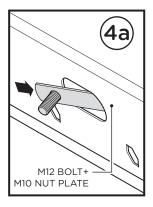
M8 x 40MM Plastic Push Nut Hex Head Bolt Qty 6 Qty 6 M12 Bolt + M10 M10 x 40MM Hex Head Bolt Nut Plate Qty 6 Qty 6 M10 x 30MM M12 Flat Washers **Button Head Bolts** Qty 6 Qty 12 M12 Lock M10 Flat Washers Washers Qty 2 Qty 6 Qty 18 Passenger Side - Rear M12 Hex M10 Lock Bracket Head Nut Washers Qty 1 Qty 6 Qty 18 Rubber Gasket

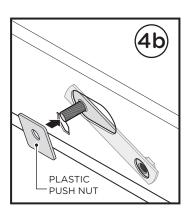
Hardware:

- 1. Remove all contents from the package and check stainless steel tubes for any damage. Also, verify that all components and hardware listed above are included before you begin installation.
- 2. Locate factory holes in six (6) places underneath body mount.
- **3.** Remove the **Tape** covering the factory oblong hole in the rocker panel located above the two (2) hex holes.
- 4. Place the Plastic Push Nut onto the stud of the M12 Bolt + M10 Nut Plate (4b). Then, slide the M12 Bolt + M10 Nut Plate into the hole in the rocker panel as shown (4a).

Passenger Side Driver Side





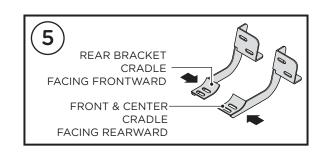


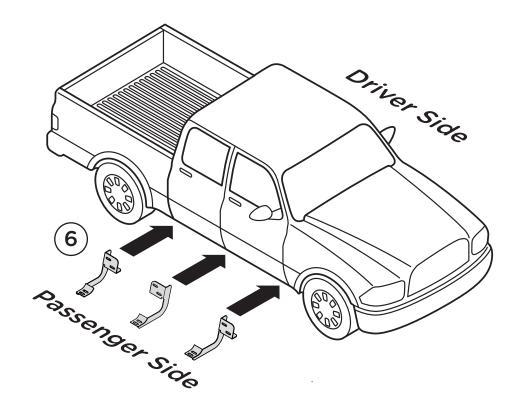
- **5.** Front & Center Bracket Cradle face to the rear of truck and Rear Bracket Cradle truck.
- **6.** Begin installation on passenger side. Position Front Bracket, Center Bracket and Rear Bracket as shown along passenger side.
- 7. Line up each bracket to the 12 Bolt + M10 Nut Plate located in the rocker panel.

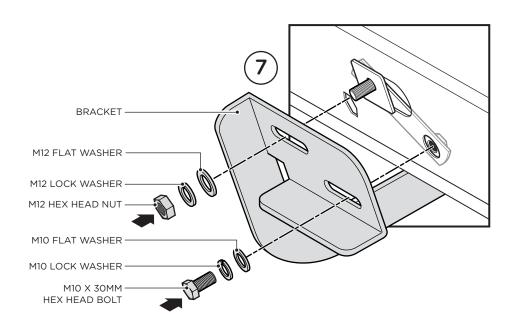
Fasten the Bracket onto the M12 Bolt using one (1) M12 Flat Washer, one (1) M12 Lock Washer and one (1) M12 Hex Head Nut.

Fasten the Bracket to the threaded nut using one (1) M10 Flat Washer, one (1) M10 Lock Washer and one (1) M10 x 30MM Hex Head Bolt.

If threaded inserts already exist in rocker panel holes, use (1) M8 Flat Washer, one (1) M8 Lock Washer and one (1) M8 x 40MM Hex Head Bolt.







8. Place the Rubber Gaskets onto each Bracket Cradle (8a.) Then, place the Step Bar onto the Brackets and fasten using two (2) M10 Flat Washers, two (2) M10 Lock Washers and two (2) M10 x 30MM Button Head Bolts (8b).

Tighten until the split lock washer is flat against bracket and snug. **DO NOT** over tighten and strip the threaded insert in the tube.

Repeat these steps for driver side installation. When all hardware is in place, everything must be tightened. See Page 1 for Torque Specifications.

