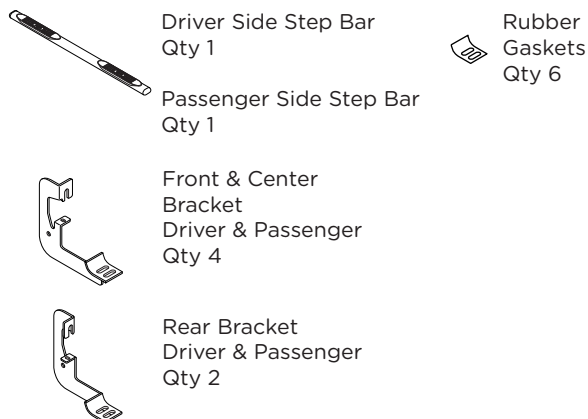


# 4" OVAL BAR

## Components:



## Hardware:



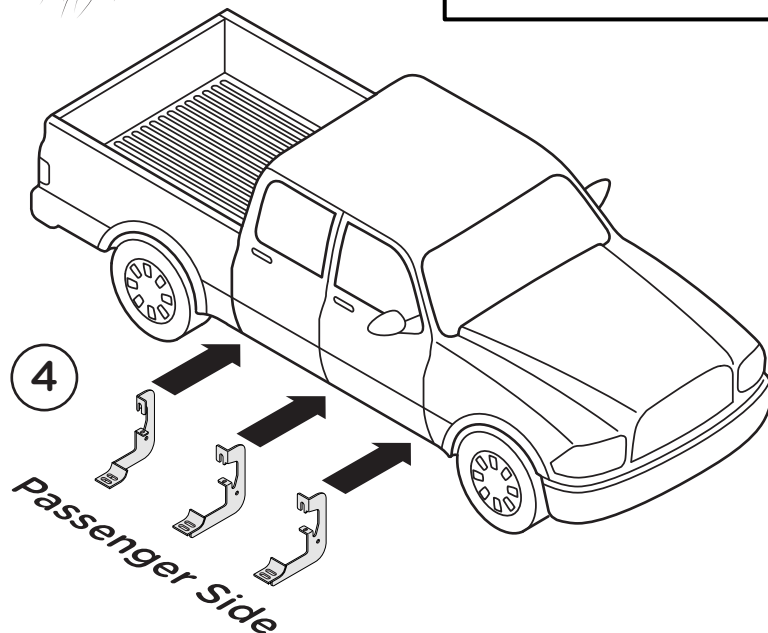
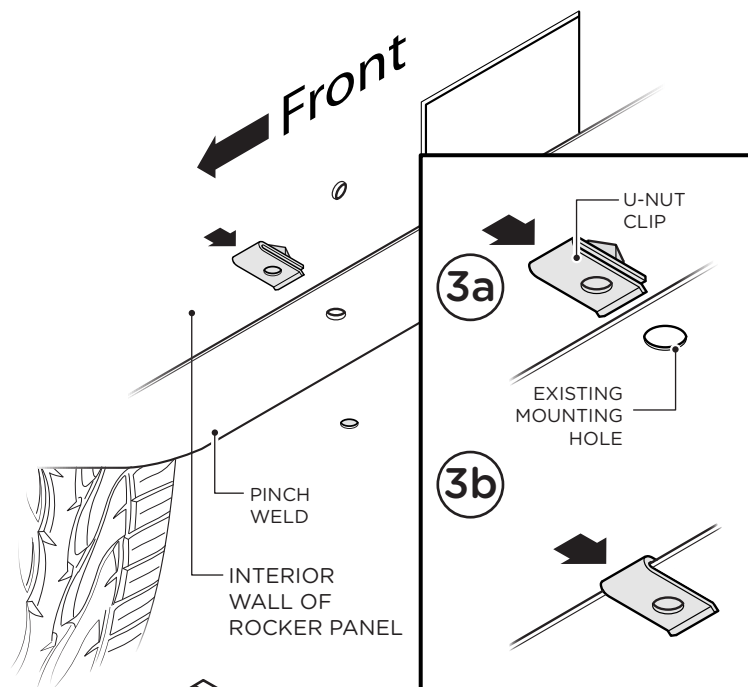
**1.** Remove all contents from the package and check stainless steel tubes for any damage. Also, verify that all components and hardware listed above are included before you begin installation.

**2.** Read installation manual and installation drawing completely. Understand all brackets and bolts before installation.

**3.** Existing mounting holes are located on the interior wall of the rocker panel. These mounting holes will be used per the following instruction.

On the pinch weld of each rocker panel, install the U-Nut Clip as shown for Front, Center and Rear Brackets. Install these U-Nut Clips so that the threads are facing away from the ground.

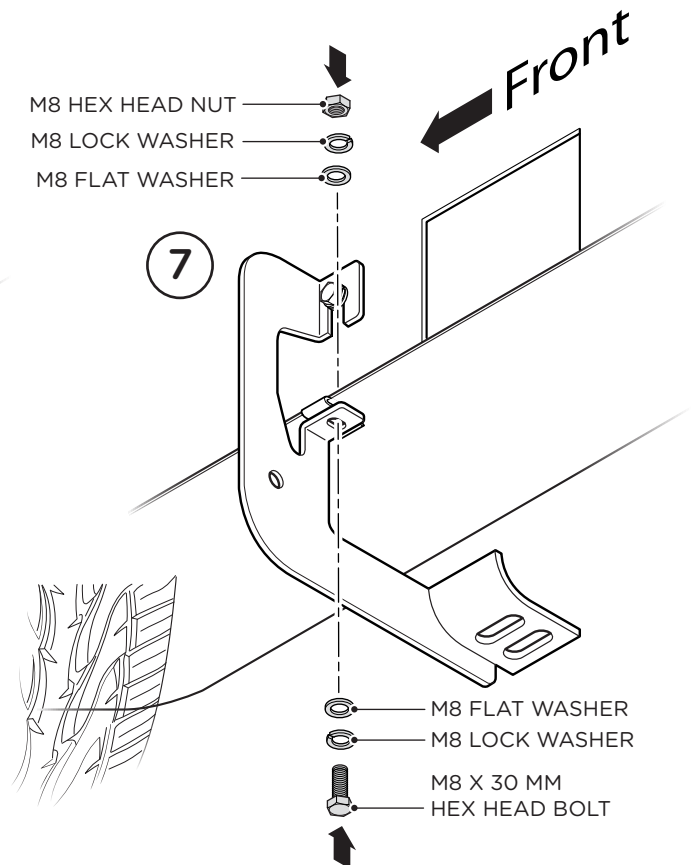
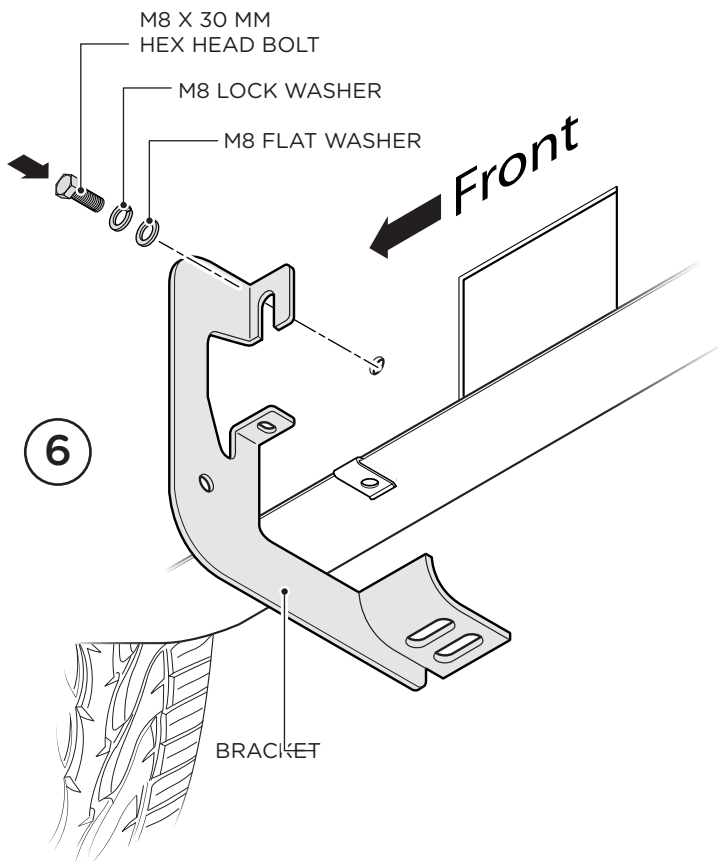
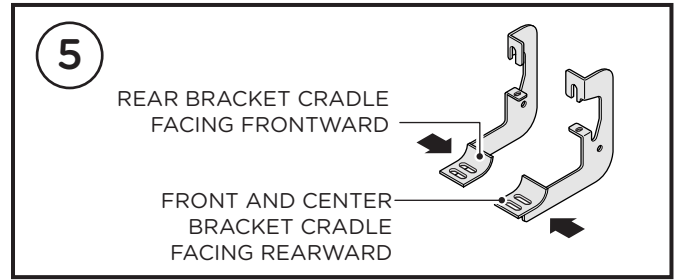
**4.** On passenger side of vehicle, align Front, Center and Rear Brackets as shown.



**5.** Front and Center Bracket Cradle faces to the rear of truck and Rear Bracket Cradle faces to front of truck.

**6.** Install Top Flange of passenger side Bracket by fastening one (1) M8 x 30 mm Hex Head Bolt, one (1) M8 Flat Washer and one (1) M8 Lock Washer into hole located on the wall of rocker panel.

**7.** Complete installation of Bracket by fastening one (1) M8 x 30 mm Hex Head Bolt, two (2) M8 Flat Washers and two (2) M8 Lock Washers into hole of M8 U-Nut Clips. Hand tighten all hardware. Repeat this procedure for two (2) remaining passenger side Brackets.



**8.** Place Step Bar and three (3) Rubber Gaskets onto Brackets. Each Step Bar is marked Driver and Passenger.

**9.** Install Step Bar and Rubber Gasket onto each Bracket and attach using two (2) M10 Button Head Bolts, two (2) M10 Lock Washers and two (2) M10 Flat Washers per bracket.

Tighten until the split lock washer is flat against bracket and snug. DO NOT over tighten and strip the threaded insert in the tube.

Repeat these steps for driver side installation. When all hardware is in place, everything must be tightened. See Page 1 for Torque Specifications.

