

# 3" ROUND TUBE

## Components:



## Hardware:



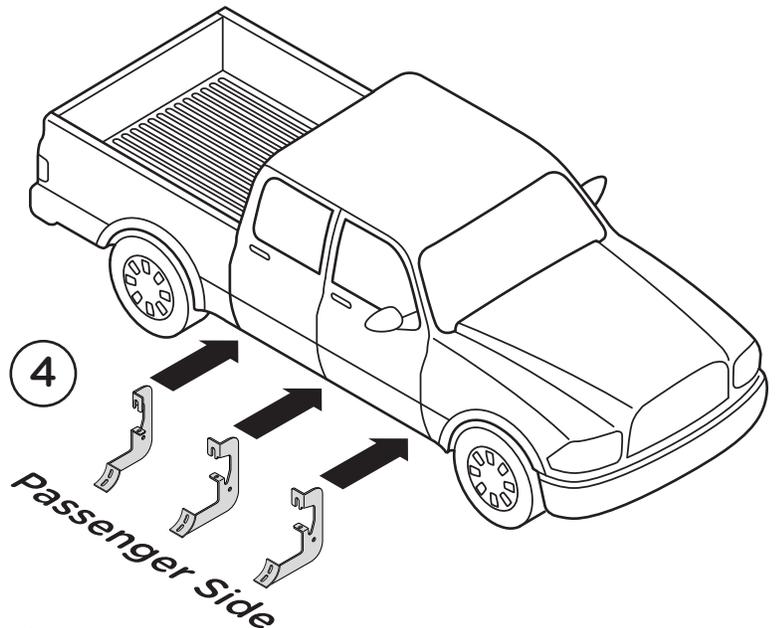
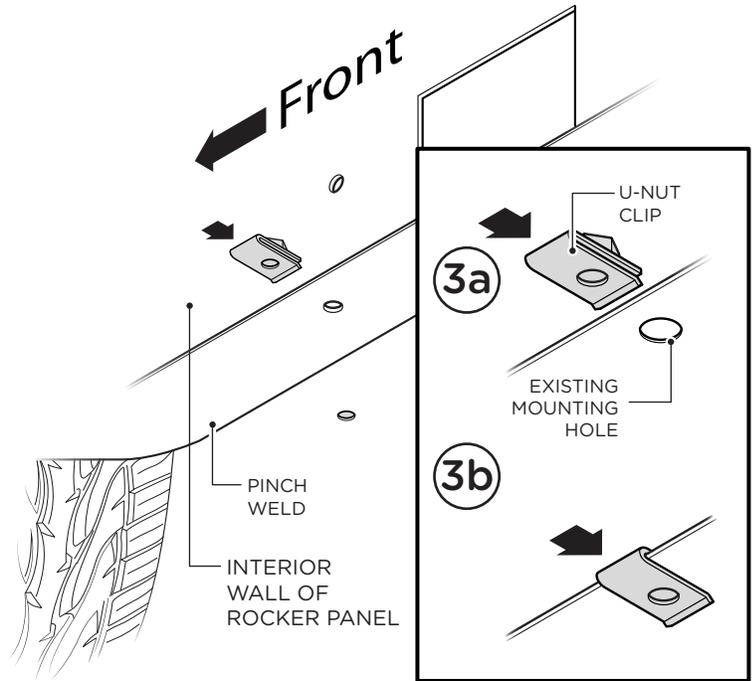
**1.** Remove all contents from the package and check stainless steel tubes for any damage. Also, verify that all components and hardware listed above are included before you begin installation.

**2.** Read installation manual and installation drawing completely. Understand all brackets and bolts before installation.

**3.** Existing mounting holes are located on the interior wall of the Rocker Panel. These mounting holes will be used for the following instructions.

Install the M8 U-Nut Clips on the pinch weld located at the bottom of the Rocker Panel. Make sure the M8 U-Nut Clips are installed with the threads on the top side of the pinch weld. (3a, 3b)

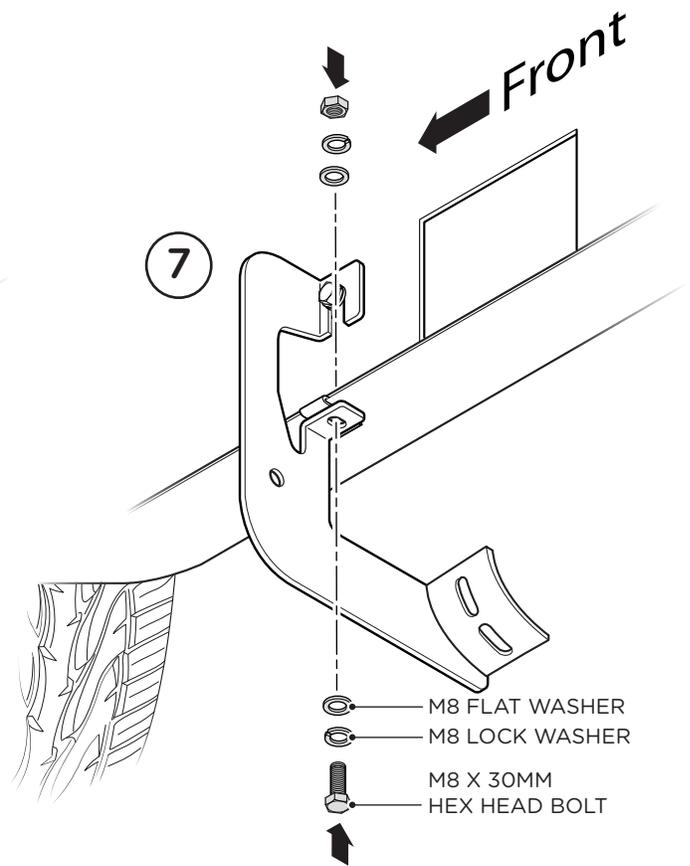
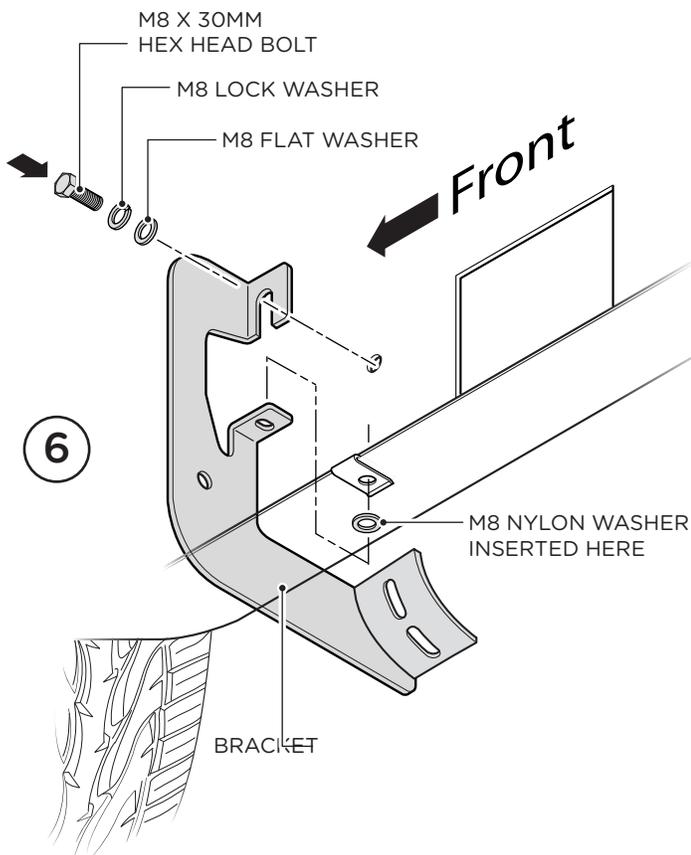
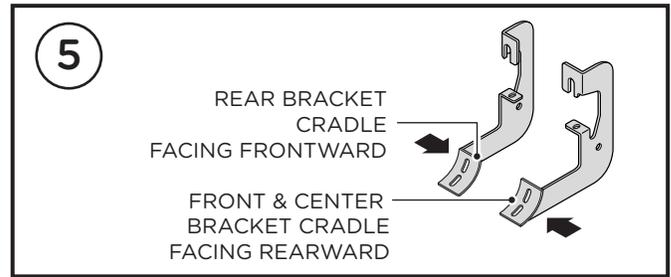
**4.** On the passenger side of the vehicle, align the Front, Center and Rear Brackets as shown.



**5.** The Front & Center Bracket Step Bar Flange Cups face to the rear of the truck and the Rear Bracket Step Bar Flange Cups face to the front of the truck.

**6.** Install Top Flange of passenger side Front & Center Brackets by fastening one (1) M8 x 30MM Hex Head Bolt, one (1) M8 Flat Washer and one (1) M8 Lock Washer into hole located on the wall of the Rocker Panel. Place M8 Nylon Washer as shown.

**7.** Complete installation of Brackets by fastening one (1) M8 x 30MM Hex Head Bolt, one (2) M8 Flat Washer and one (1) M8 Lock Washer into the hole of the M8 U-Nut. Hand tighten all hardware. Repeat this procedure for the two Rear Brackets.



**8.** Place Step Bar and three (3) Rubber Gaskets onto the Brackets. Each Step Bar is marked Driver and Passenger.

**9.** Install Step Bar and Rubber Gasket onto each Bracket and attach using two (2) M10 Button Head Bolts, two (2) M10 Lock Washers and two (2) M10 Flat Washers per bracket.

Repeat these steps for driver side installation. When all hardware is in place, everything must be tightened. See Page 1 for Torque Specifications.

