

Silverado 1500 Extended Cab Mounting Instructions for Power Step



1. Measure 17 1/4" from front fender



2. Locate front hole on drill jig at measured distance and secure jig to sheet metal



3. Drill two 1/8" pilot holes
4. Remove jig then drill two 21/64" holes



5. Measure 17" from rear of cab



6. Locate rear hole on drill jig at measured distance



7. Drill two 1/8" pilot holes
8. Remove jig then drill two 21/64" holes



9. Install upper sill mount and bracket onto driving linkage assembly



10. Install driving linkage assembly vehicle using front holes drilled into sheet metal.



11. Locate mounting position of upper sill mount and drill two 3/16" holes
12. Use self tapping sheet metal screws to install sill mounts



13. Install idler linkage assembly onto rear of vehicle using 0.08" spacer between mount and sheet metal



14. With board deployed in a horizontal position tighten bolts on both upper mounts



15. Make sure board does not hit sill or hardware in retracted position, adjust if necessary

Silverado 1500 Extended Cab



With the running board in the retracted position under the sill it does not interfere with the body lines of the truck and is virtually unnoticeable. With the new kinematics of the linkage assembly the deployment time of the step is under 1 second.

