



PHYSICAL PROPERTIES AVONITE® ACRYLIC SOLID SURFACING SHEETS 6MM

Aristech Surfaces' Avonite Acrylic Solid Surface "Specialty Blend Solid Surface" sheet products in a variety of attractive colors provide exceptionally weatherable, strong, non-porous, scratch and stain resistant material for architectural designs and utilitarian surfaces.

PROPERTY	UNITS	SOLIDS	SMALL PARTICULATE	MEDIUM PARTICULATE	LARGE PARTICULATE	TEST METHOD
General						
Nominal Thickness	mm	6mm	6mm	6mm	6mm	-
Density	g/cm ³	1.73	1.60	1.62	1.63	ASTM D 792
Water Absorption	%	0.04	0.05	0.05	0.05	ASTM D 570
Mechanical						
Tensile Strength	MPa	31.1	31.1	28.3	25.2	ASTM D 638
Tensile Modulus	MPa	10,514	7,142	8,411	8,204	ASTM D 638
Tensile Elongation	%	0.40	1.00	0.55	0.45	ASTM D 638
Flexural Strength	MPa	64.1	55.2	49.3	47.2	ASTM D 790
Flexural Modulus	MPa	8,687	7,329	7,240	8,067	ASTM D 790
Barcol Hardness	-	63	58	59	60	ASTM D 2583
Rockwell Hardness (M Scale)	-	94	94	93	93	ASTM D 785
Charpy Impact	J/m	58.7	58.7	45.3	42.7	ASTM D 6110
Ball Impact (227g ball, no failure)	cm	>380	>380	>380	>380	NEMA LD3-3.8
Supported						
Ball Impact (227g ball, no failure)	cm	215	155	155	110	NEMA LD3-3.8
Unsupported						
Thermal						
DTUL @ 1.82 Mpa	°C	102	93	93	92	ASTM D 648
Coefficient of Thermal Expansion	cm/cm/°C	3.76x10 ⁻⁵	4.43x10 ⁻⁵	4.43x10 ⁻⁵	4.43x10 ⁻⁵	ASTM D 696
Boiling Water Resistance	-	No Effect	No Effect	No Effect	No Effect	ISFA 2-01
High Temperature Resistance	-	No Effect	No Effect	No Effect	No Effect	ISFA 2-01
Reaction to Fire	-	Class A	Class B	Class B	Class B	ASTM E 84
Combustion Toxicity	-	98	67	67	67	Pittsburgh Protocol
Total Volatile Organic Compounds	µg/m ² /hr	69.1	69.1	69.1	69.1	ASTM D 5116



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Surface						
Consistency of Color (Same Sheet)	-	Passes	Passes	Passes	Passes	ISFA 2-01
Light Resistance	-	No Effect	No Effect	No Effect	No Effect	ISFA 2-01
Cleanability/Stain Resistance	-	Passes	Passes	Passes	Passes	NEMA LD3-3.4
Stain Resistance	-	Passes	Passes	Passes	Passes	ANZI/ICPA SS-1
Bacterial Resistance	-	No growth	No growth	No growth	No growth	ASTM G 22
Fungi Resistance	-	No growth	No growth	No growth	No growth	ASTM G 21
Food Zone Use	-	Approved	Approved	Approved	Approved	NSF 51

Note: for cautions and information on exposure to any Aristech Surfaces' product, please see the applicable material safety data sheet.

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